

PILOT SEAT & COMPONENT PARTS, R-670,PT-17,N2S-4 & R-680,PT-13,N2S-5 continued

Figure 71

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No.	Part No.	Description	Cond.
8	AG75-3719-11	Slide tube-pilot seat adjustment	FAA-PMA
	Attach hdw.	1 ea. AN3-13A, 1 ea. AN365-1032A, 8 ea. AN4-14, 8 ea. AN310-4, 8 ea. AN380-2-2	F/N
	B-14	Seat belt assy-military type, nylon, 2 required	F/N
	B-15	Shoulder harness assy-military type, nylon, 2 required	F/N
	Attach hdw.	4 ea. AN24-13A, 4 ea. AN365-428A, 12 ea. AN960-416, 1 ea. AN960-10L, 1 ea. AN23-11, 1 ea. AN320-3, 1 ea. AN380-2-2	F/N
10 & 11	AG75-3647	Seat socket assy-lower, 4 required	FAA-PMA
	Attach hdw.	8 ea. AN4-15, 8 ea. AN310-4, 8 ea. AN960-416, 8 ea. AN380-2-2	F/N

FLIGHT CONTROL PARKING LOCK ASSEMBLY & PARTS
R-670, PT-17, N2S-4 & R-680, PT-13, N2S-5

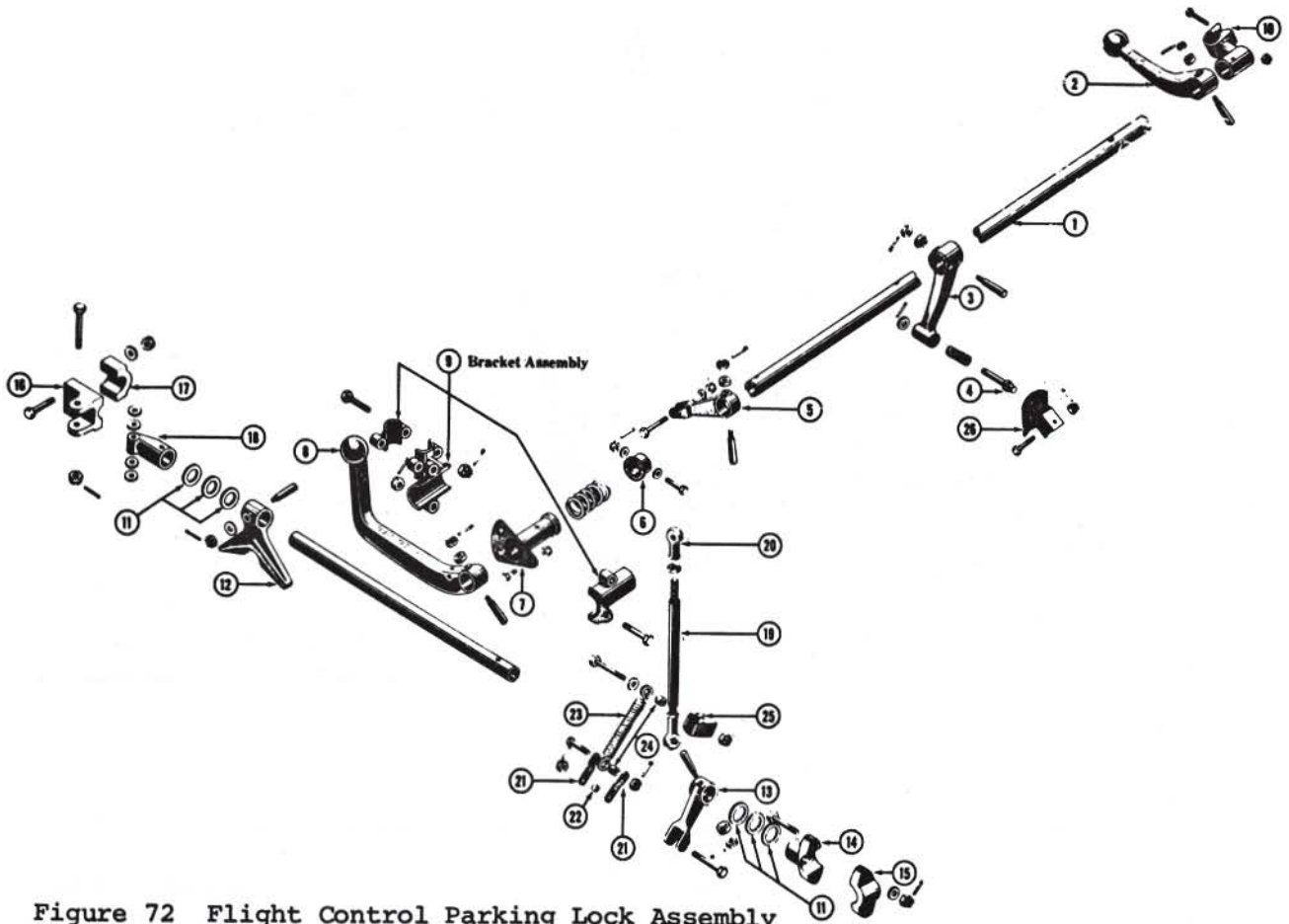


Figure 72 Flight Control Parking Lock Assembly

FLIGHT CONTROL PARKING LOCK ASSEMBLY & PARTS, R-670,PT-17,N2S-4 & R-680,PT-13, N2S-5

Figure 72

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No.	Part No.	Description	Cond.
	75-3650	Installation-flight control lock, less hardware	FAA-PMA
1	75-3651	Shaft assy-parking lock side	N-P
1	AG75-3679	Shaft-parking lock side	FAA-PMA
2	AG75-3682	Handle-parking lock control rear	FAA-PMA
	386-2-10	Pin-taper, threaded, 1 required	F/N
	Attach hdw.	1 ea. AN320-3, 1 ea. AN975-3, 1 ea. AN380-2-2	F/N
3	75-3656	Lever-rudder parking lock	N-P
	386-2-10	Pin-taper threaded	F/N
4	75-3671-1	Pin-parking lock	F/N
	AG75-3675	Spring-rudder parking lock compression	FAA-PMA
	Attach hdw.	1 ea. AN380-2-2, 1 ea. AN960-416, 1 ea. AN320-3, 1 ea. AN975-3, 1 ea. AN380-2-2	F/N
5	75-3684	Lever assy-parking lock control-upper	F/N
	AGS-275-16S	Replacement bushing 5/16 press.	FAA-PMA
	386-2-10	Pin-taper threaded	F/N
	Attach hdw.	1 ea. AN320-3, 1 ea. AN975-3, 1 ea. AN380-2-2	F/N
6	75-3665-1	Bearing-parking lock side shaft	N-P
	AG75-3674	Spring-side shaft compression	FAA-PMA
	Attach hdw.	1 ea. AN3-12, 1 ea. AN310-3, 1 ea. AN380-2-2, 2 ea. AN960-10	F/N
7	75-3666	Bearing assy-parking lock side shaft front end	N-P
8	AG75-3735	Handle assy-parking lock control front	FAA-PMA
	75-3671-2	Pin-parking lock	N-S
	386-2-10	Pin-taper threaded	F/N
	Attach hdw.	1 ea. AN320-3, 1 ea. AN975-3, 1 ea. AN380-2-2, 1 ea. AN3-5, 1 ea. AN310-3, 1 ea. AN380-2-2	F/N
9	75-3715	Bracket assy-parking lock side shaft bearing	N-S
	75-3715-6	Bracket assy-inner third	N-S
	75-3715-7	Bracket assy-middle third	N-S
	75-3715-8	Bracket assy-outer third	N-S
	Attach hdw.	4 ea. AN4-13, 4 ea. AN310-4, 4 ea. AN380-2-2	F/N
10	75-3668	Bearing assy-parking lock side shaft rear end	N-P
	Attach hdw.	1 ea. AN3-14, 1 ea. AN310-3, 1 ea. AN380-2-2	F/N
11	75-3716	Washer-shim, 6 required	N-P
	76-3652	Shaft assy-parking lock bottom	N-P
	AG75-3680	Shaft-parking lock bottom	FAA-PMA
12	AG75-3662	Fork-elevator push pull tube parking lock	FAA-PMA
	75-3717	Pin-special taper	N-P
	Attach hdw.	1 ea. AN320-3, 1 ea. AN960-416, 1 ea. AN380-2-2	F/N
13	AG75-3660	Lever assy-parking lock control	F/N
	AGS-275-16S	Replacement bushing-flanged, 5/16" press	FAA-PMA
	386-2-9	Pin-taper threaded	F/N
	Attach hdw.	1 ea. AN320-3, 1 ea. AN975-3, 1 ea. AN380-2-2	F/N
14	75-3658-1	Bearing-parking lock bottom shaft, left end	N-P
15	75-3658-2	Bearing-parking lock bottom shaft, left end (cap)	N-P
	Attach hdw.	2 ea. AN4-16, 2 ea. AN310-4, 2 ea. AN960-416, 2 ea. AN380-2-2	F/N
16	75-3654-1	Support-parking lock bottom shaft end bearing	N-P
17	75-3654-2	Support-parking lock bottom shaft end bearing (cap)	N-P
	Attach hdw.	2 ea. AN4-17, 2 ea. AN310-4, 2 ea. AN380-2-2, 2 ea. AN960-416	F/N
18	75-3673	Bearing-parking lock bottom shaft right end	N-P
	Attach hdw.	1 ea. AN4-22, 1 ea. AN310-4, 1 ea. AN960-416, 1 ea. AN380-2-2	F/N

FLIGHT CONTROL PARKING LOCK ASSEMBLY & PARTS, R-670,PT-17,N2S-4 & R-680,PT-13,N2S-5

Figure 72

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No.	Part No.	Description	Cond.
19	AG75-3677	Rod assy-parking lock control	FAA-PMA
19	AG75-3677-2	Rod-parking lock control, less bearings	FAA-PMA
20	REB-3N	Rod end bearing-AG75-3677-2 rod, 2 required	F/N
	Attach hdw.	2 ea. AN316-4, 1 ea. AN3-15, 1 ea. AN3-14, 2 ea. AN310-3, 2 ea. AN960-10, 2 ea. AN380-2-2	F/N
21	75-3711-2	Strap-flying hoop retracting cord, 2 required	N-S
22	75-3687	Spacer-special bolt	N-S
23	75-3686	Spring, parking lock	N-P
	Attach hdw.	1 ea. AN23-9, 1 ea. AN320-3, 1 ea. AN380-2-2	F/N
24	S-253-12	Spacer-3/16" bolt	N-P
25	S-110-51	Clamp- 1-1/4" dia. tube	N-P
	Attach hdw.	1 ea. AN960-10, AN3-20, 1 ea. AN310-3	F/N
26	75-3670	Catch assy-rudder parking lock	N-P
	Attach hdw.	1 ea. AN3-12, 1 ea. AN310-3, 1 ea. AN380-2-2	F/N
	75-3737	Placard & bracket assy-flight control park lock front	N-P
	75-3672-2	Placard & bracket assy-flight control park lock rear	N-P
	75-3746	Placard only-flight control lock instr.	N-P

STATIC GROUND INSTALLATION, R-670, PT-17, N2S-4 & R-680, PT-13, N2S-5

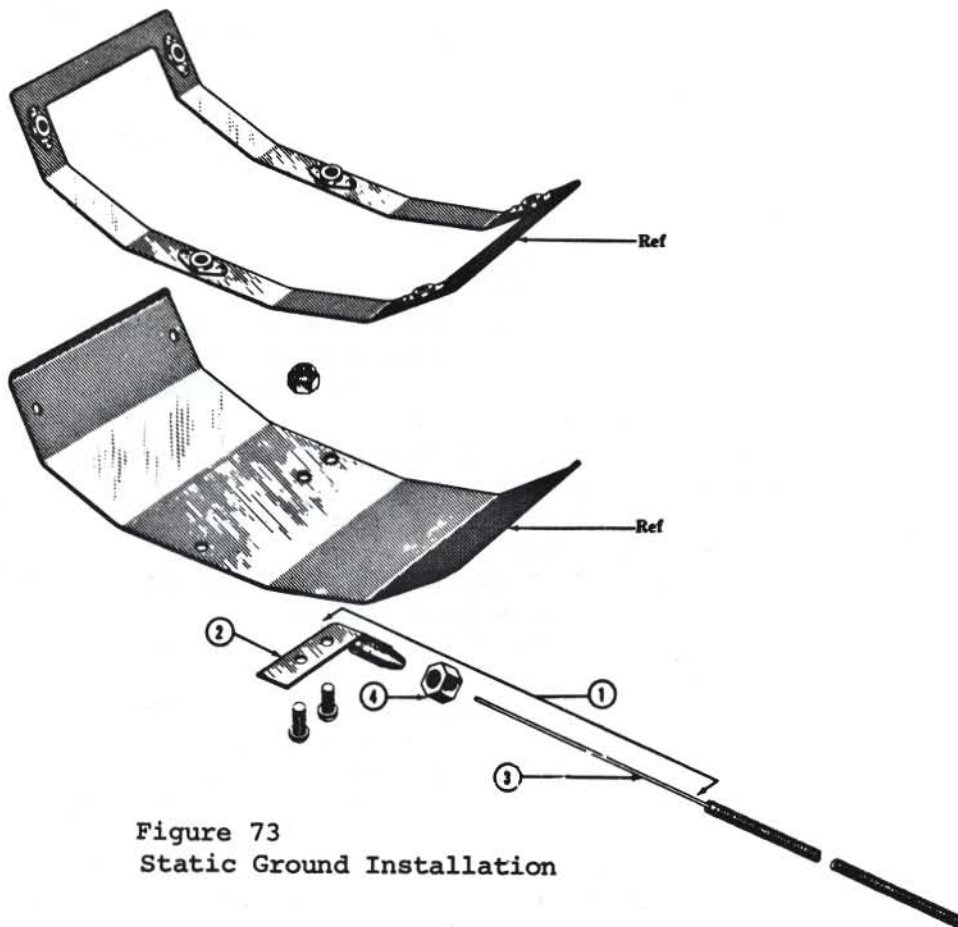


Figure 73
Static Ground Installation