

ELEVATOR TAB CONTROL-REAR, R-670,PT-17,N2S-4 & R-680, PT-13,N2S-5 continued

Figure 69

Index

No.	Part No.	Description	Cond.
	Attach hdw.	3 ea. AN3-16, 1 ea. 755--18, 5 ea. AN960-10, 1 ea. AN960-10L	F/N
10	75-3520-1	Clamp assy-tab control channel attach, upper, 1 req.	N-S
	Attach hdw.	1 ea. AN3-10	F/N
11	75-3520-2	Clamp assy-tab control channel attach,lower, 1 req.	N-S
	Attach hdw.	1 ea. AN3-11, 2 ea. AN3-13, 8 ea. AN310-3, 8 ea. AN380-2-2	F/N
15	AGA75N1-3505-3S	Tab control cable assy, s. steel, rear cockpit to non-reverse, short	FAA-PMA
	S-253-4	Spacer-3/16" bolt, 1 required	N-P
	S-253-17	Spacer-3/16" bolt, 2 required	N-P
	Attach hdw.	2 ea. AN155-16S, 1 ea. AN23-11, 1 ea. AN23-19, 2 ea. AN320-3, 2 ea. AN380-2-2	F/N

NON-REVERSING TAB CONTROL ASSEMBLY, R-670, PT-17, N2S-4 & R-680, PT-13, N2S-5

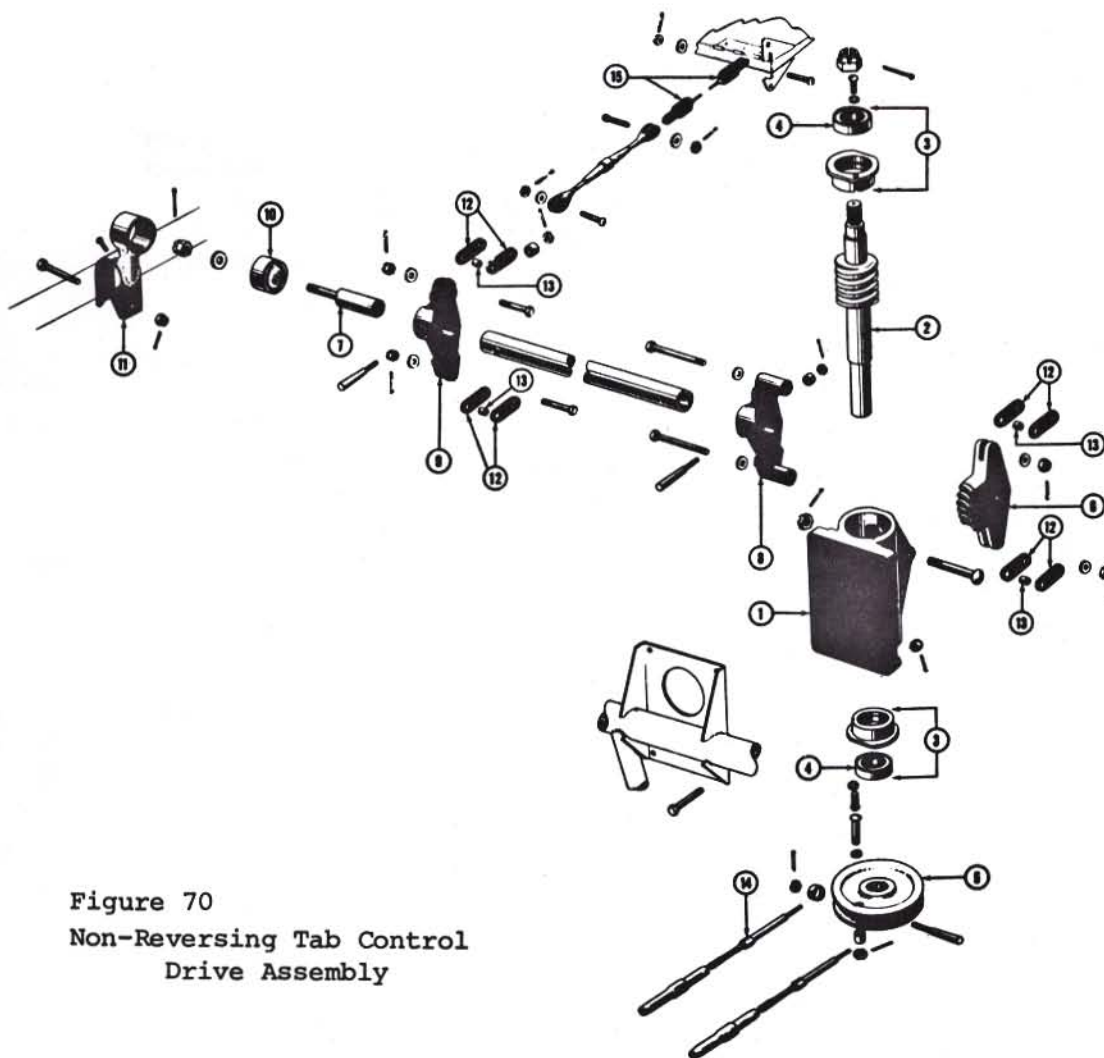


Figure 70  
Non-Reversing Tab Control  
Drive Assembly

NON-REVERSING TAB CONTROL ASSEMBLY, R-670,PT-17,N2S-4 & R-680,PT-13,N2S-5 cont'd.

Figure 70

Index

No.	Part No.	Description	Cond.
	75-3510	Drive assy-non-reversing tab control	N-S
1	73-3517	Housing-flap control mechanism	N-S
2	73-3518	Worm-tab control	N-S
3	73-3519	Housing assy-flap control worm bearing, 2 required	N-S
3	73-3519-1	Housing only	N-S
4	K-8A	Replacement bearing- 73-3519 housing	F/N
	Attach hdw.	2 ea. AN936A6, 2 ea. AN520-6-6, 1 ea. AN310-6, 1 ea. AN380-3-3	F/N
5	AG75-3547	Pulley-tab control mechanism	FAA-PMA
	386-2-7	Pin-taper, threaded	F/N
	Attach hdw.	1 ea. AN975-3, 1 ea. AN320-3, 1 ea. AN380-2-2	F/N
6	75-3540	Sector-tab control worm gear	N-S
	Attach hdw.	1 ea. AN24-24, 1 ea. AN320-4, 1 ea. AN380-2-2, 4 ea. AN3-6, 4 ea. AN310-3, 4 ea. AN380-2-2	F/N
	75-3515	Horn assy-dual tab drive w/75-3513 & 75-3514 horns attached	N-S
	75-3515-1	Tube-horn assy	N-S
7	75-3511	End fitting-tab horn torque shaft	N-S
8	75-3513	Horn-tab drive connecting	N-S
9	75-3514	Horn-right tab drive	N-S
	386-1-8	Pin-taper, threaded, 2 required	F/N
	Attach hdw.	2 ea. AN975-3, 2 ea. AN320-3, 2 ea. AN380-2-2	F/N
10	K-S4	Replacement bearing-dual tab drive tube, 1 required	F/N
	Attach hdw.	2 ea. AN960-416, 1 ea. AN310-4, 1 ea. AN380-2-2	F/N
11	75-3519	Bracket assy-tab horn torque shaft bearing	N-S
	Attach hdw.	1 ea. AN3-13, 1 ea. AN310-3, 1 ea. AN380-2-2, 1 ea. AN530-6-6, 2 ea. AN3-20, 2 ea. AN960-10	F/N
12	75-3518-1	Strap-tab control cables, 8 required	N-S
13	75-3541	Bushing-steel, 2 required	N-S
	Attach hdw.	4 ea. AN960-10L, 4 ea. AN310-3, 4 ea. AN380-2-2, 4 ea. AN3-7	F/N
14	AGA75N1-3505-4S	Tab control cable-rear cockpit to non-reverse, long, stainless steel	FAA-PMA
	S-253-4	Spacer-3/16" bolt, 1 required	N-P
	S-253-17	Spacer-3/16" bolt, 2 required	N-P
	Attach hdw.	2 ea. AN155--16S, 1 ea. AN24-19, 1 ea. AN23-11, 2 ea. AN320-3, 2 ea. AN380-2-2	F/N
15	AGA75N1-3507-2S	Tab cable assy-non-reverse to tabs, s.steel, 4 req.	FAA-PMA
	Attach hdw.	1 ea. AN23-10, 1 ea. AN960-10L, 1 ea. AN320-3, 1 ea. AN380-2-2, 8 ea. AN23-10, 4 ea. AN960-10L, 4 ea. AN960-10, 8 ea. AN320-3, 8 ea. AN380-2-2	F/N