

MASTER BRAKE CYLINDER COMPONENT PARTS
Both R-670, PT-17, N2S-4 & R-680, PT-13, N2S-5

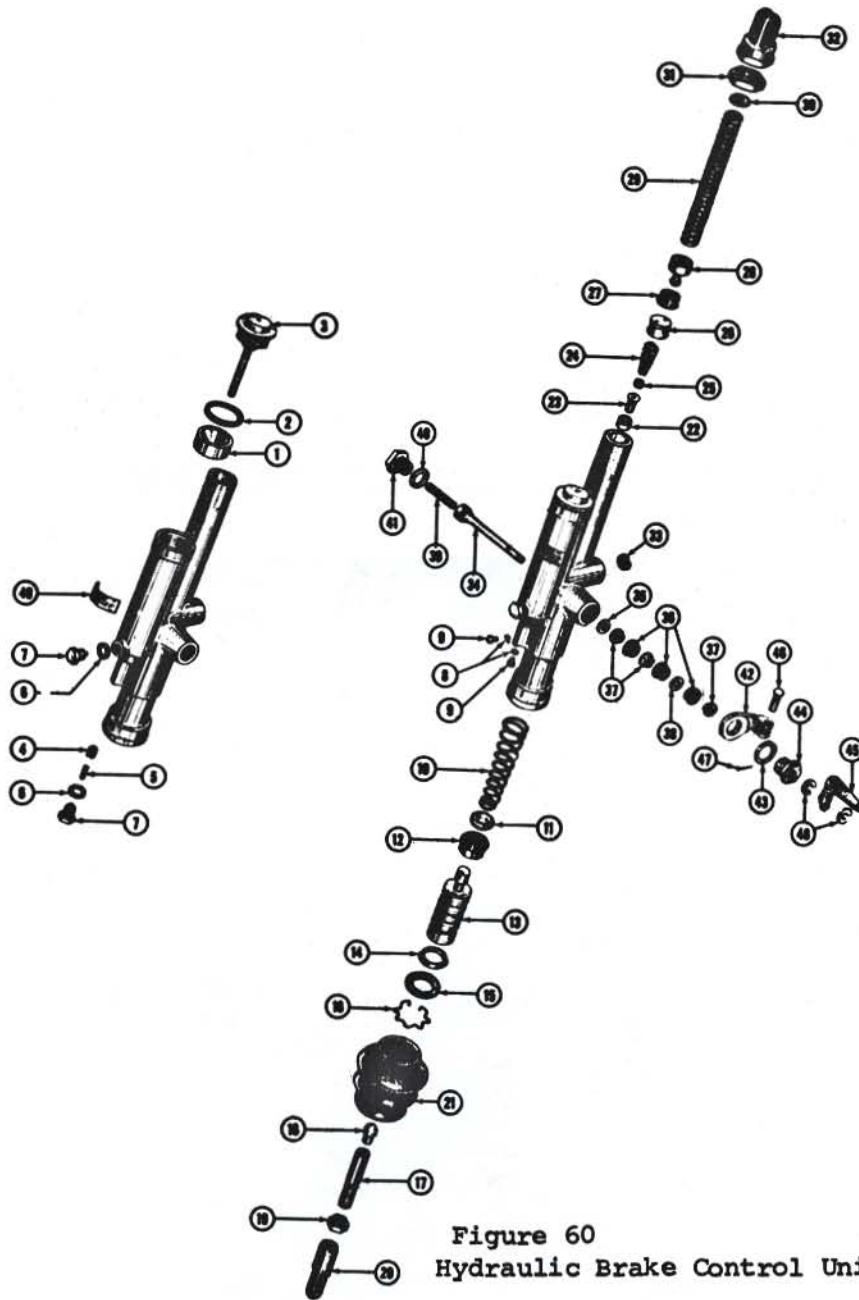


Figure 60
Hydraulic Brake Control Unit

Index No.	Part No.	Description	Cond.
	52543	Case-bare, master cylinder	Recond.
	DS-57811	Master cylinder overhaul kit	F/N
1	52542	Baffle-reservoir disc	N-S
2	59102	Gasket-reservoir cap	N-S
3	56742	Reservoir cap & check valve assy	Recond.
	56747	Ball-5/16" stainless steel check	F/N
4	59100	Valve-reservoir check	N-S
5	52384	Spring-reservoir check valve	N-S
6	174-S-4	Gasket-reservoir plug, 2 required	N-S
7	52245	Plug-reservoir, 2 required	N-S
8	174-S-1	Gasket-#6 bleeder screw, 2 required	N-S

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Figure 60

Index

No.	Part No.	Description	Cond.
9	52107	Screw-#6-32 bleeder, 2 required	N-S
10	52150	Spring-master cylinder piston return	F/N
11	52151	Cup-master cylinder return spring retainer	N-S
12	57763	Cup-master cylinder piston	F/N
13	52152	Piston-7/8" dia. master cylinder	N-S
14	57859	Seal-master cylinder piston	F/N
15	52469	Washer-master cylinder piston retainer	N-S
16	59173	Ring-master cylinder bronze snap	N-S
	52232	Rod assy-push	N-S
17	52248	Rod-master cylinder push	N-S
18	51601	Button-push rod	N-S
19	117-S-4	Nut-push rod	N-S
20	52258	Fitting-push rod	N-S
21	56885	Boot-master cylinder push rod	F/N
22	56887	Cup-parking brake valve	N-S
23	52744	Valve-parking brake	N-S
24	52383	Spring-valve	N-S
25	52250	Retainer-valve spring	N-S
26	52743	Cage-valve	N-S
27	56880	Cup-3/4" compensator	F/N
28	52238	Piston-compensator	N-S
29	52484	Spring-compensator	N-S
30	55563	Clip-compensator spring	N-S
31	52237	Nut-case cap jam	N-S
32	52263	Cap assy-compensating chamber	Recond.
33	52264	Stop-compensator spacer	N-S
34	52251	Control-parking brake valve	Recond.
35	52259	Washer-parking brake valve cup inner	N-S
36	56889	Cup-parking brake valve, 3 required	F/N
37	52230	Spacer-parking brake valve cap, 3 required	N-S
38	58176	Washer-parking brake valve cup outer	N-S
39	55182	Spring-valve control	N-S
40	174-S-19	Gasket-parking brake valve	N-S
41	52228	Plug-parking brake valve	N-S
42	55004	Bracket-parking brake valve lever	Recond.
43	174-S-10	Gasket-parking lever nut	N-S
44	55003	Guide-parking brake valve control	N-S
45	52255	Lever-parking brake valve control	Recond.
46	55958	Pin-parking brake valve lever	N-S
47	111-S-24	Pin-parking brake valve lever	N-S
48	52252	Washer-parking brake valve control	N-S
	Attach hdw.	2 ea. AN4-24, 2 ea. AN310-4, 2 ea. AN380-2-2	F/N