

FUEL LINE INSTALLATION-FUEL COCK TO ENGINE
R-670, PT-17, N2S-4 & R-680, PT-13, N2S-5

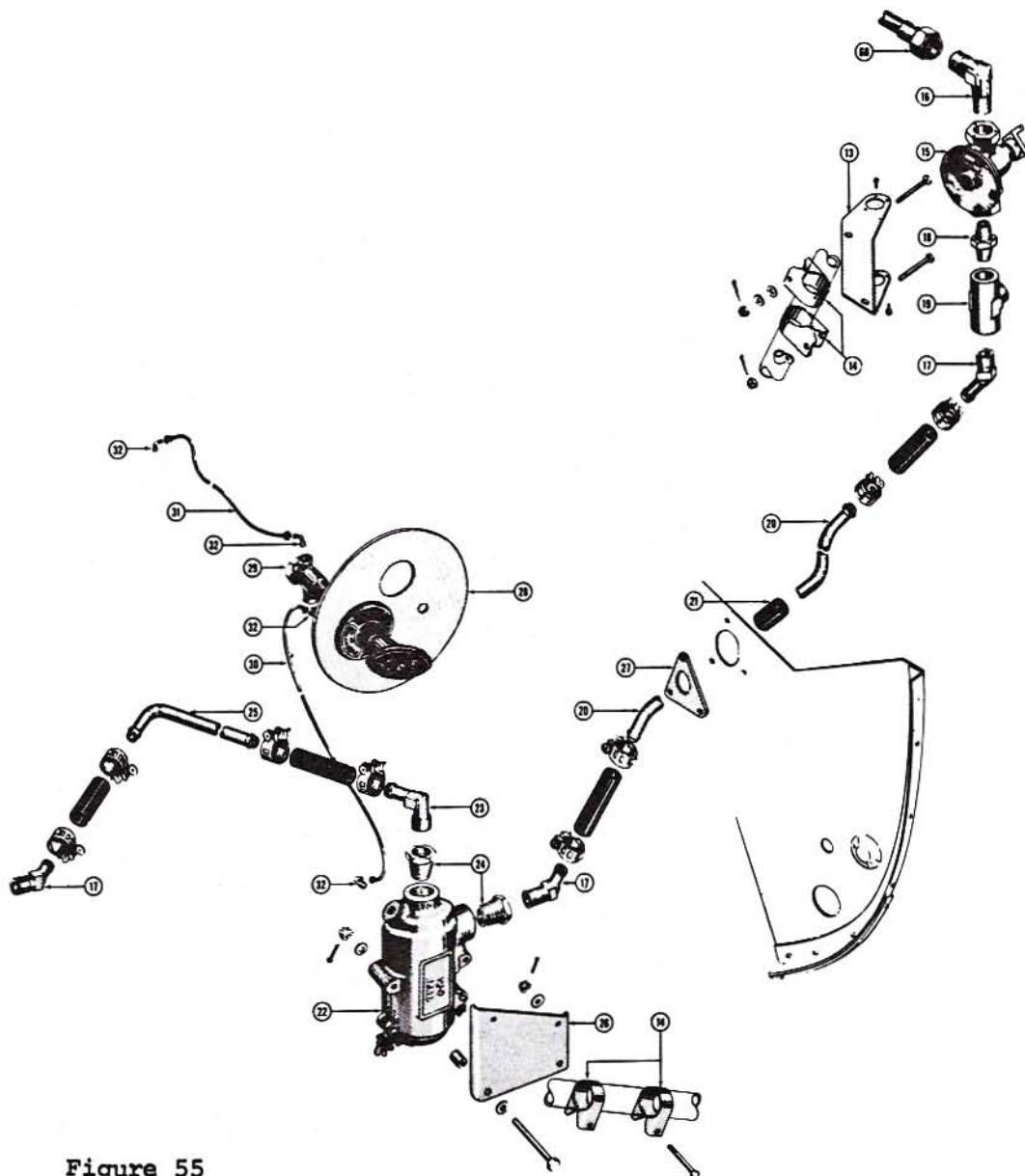


Figure 55
Fuel System Installation

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No.	Part No.	Description	Cond.
13	75-3142	Bracket-fuel cock support, R-670, R-680	N-P
14	S108-D64	Clamp-1" dia. tube- 75-3142 attach,R-670,R-680	N-S
	AG75-4513-38	Washer-felt, R-670, R-680, 2 required	N-S
	Attach hdw.	2 ea. AN3-15, 2 ea. AN310-3, 2 ea. AN960-10	F/N
15	D-3	Fuel cock-AN400-1, R-670, R-680	Recond.
16	811CT8	Elbow-fuel cock to AG75-3128 line,R-670, R-680	N-S
17	A75N1-3112	Elbow assy, R-670, R-680, 3 required	N-S
	Attach hdw.	6 ea. AN500A6-4	F/N
18	AN911-3	Nipple-fuel cock to AN917-3 tee	N-S

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R-670, PT-17, N2S-4 & R-680, PT-13, N2S-5 continued

Figure 55

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No.	Part No.	Description	Cond.
19	AN917-3	Tee-fuel cock to strainer line	N-S
20	75-3161	Line-fuel cock to strainer, R-670	N-P
20	AGE75N1-3102	Line-fuel cock to strainer, R-680	FAA-PMA
	Attach parts	2 ea. AN884-8-9 hose, 4 ea. QS100-8W clamps, R-670 & R-680	F/N
21	75-3151-2	Hose-fuel line reinforcing, R-670, R-680	F/N
22	C-2A	Fuel strainer assy, R-670, R-680 (AN4000-2A)	N-S
	C-2AG	Gasket-C2A screen to cap, R-670, R-680	F/N
	C-2AS	Screen replacement-C2A strainer, R-670, R-680	N-S
23	A75N1-3112	Elbow assy-C2A strainer to strainer to engine line, R-670, R-680	N-S
25	A75N1-3101	Fuel line-C2A strainer to engine, R-670	N-P
25	75-3162	Fuel line-C2A strainer to engine, R-680	N-P
	Attach parts	2 ea. AN884-8-9, 4 ea. QS100-8W, R-670, R-680	F/N
26	75-3137	Channel-C2A strainer support	N-S
14	S-108-D64	Clamp-1" dia. tube, 75-3137 attach, 2 required, R-670, R-680	N-S
	Attach hdw.	2 ea. AN3-15, 2 ea. AN310-3, 4 ea. AN380-2-2, 2 ea. AN960-10, 2 ea. S-254-37, 2 ea. AN4-25, 2 ea. AN310-4, 2 ea. AN960-416, 1 ea. 835-6	F/N
27	AG75-3157	Plate-fuel line support, on firewall	FAA-PMA
	Attach hdw.	3 ea. AN515-6-7, 3 ea. AN365-632A, 3 ea. AN960-10	F/N
28	75-2410	Panel-starter, R-670, R-680	N-S
29	401-1A	Primer-engine, Parker-original Stearman, R-670, R-680	Recond.
	Attach hdw.	3 ea. AN515-8-10, 3 ea. AN365-832A, 3 ea. AN960-8	F/N
30	AG75-3168-1	Primer line-strainer to primer, R-680	FAA-PMA
30	AG75-3168-5	Primer line-strainer to primer, R-670	FAA-PMA
31	AG75-3168-2	Primer line-primer to engine, R-680	FAA-PMA
	AG75-3168-6	Primer line-primer to engine, R-670	FAA-PMA
32	AN790-2	Elbow union, 75-3168-1 & -2 to primer, R-670	N-S
	8-1538-1	Packing seal for 401-1A 1/2" primer	F/N
	8-1538-2	Packing seal for 401-2A 3/4" primer	F/N