

EXHAUST COLLECTOR RING ASSEMBLY - R-680, PT-13, N2S-5

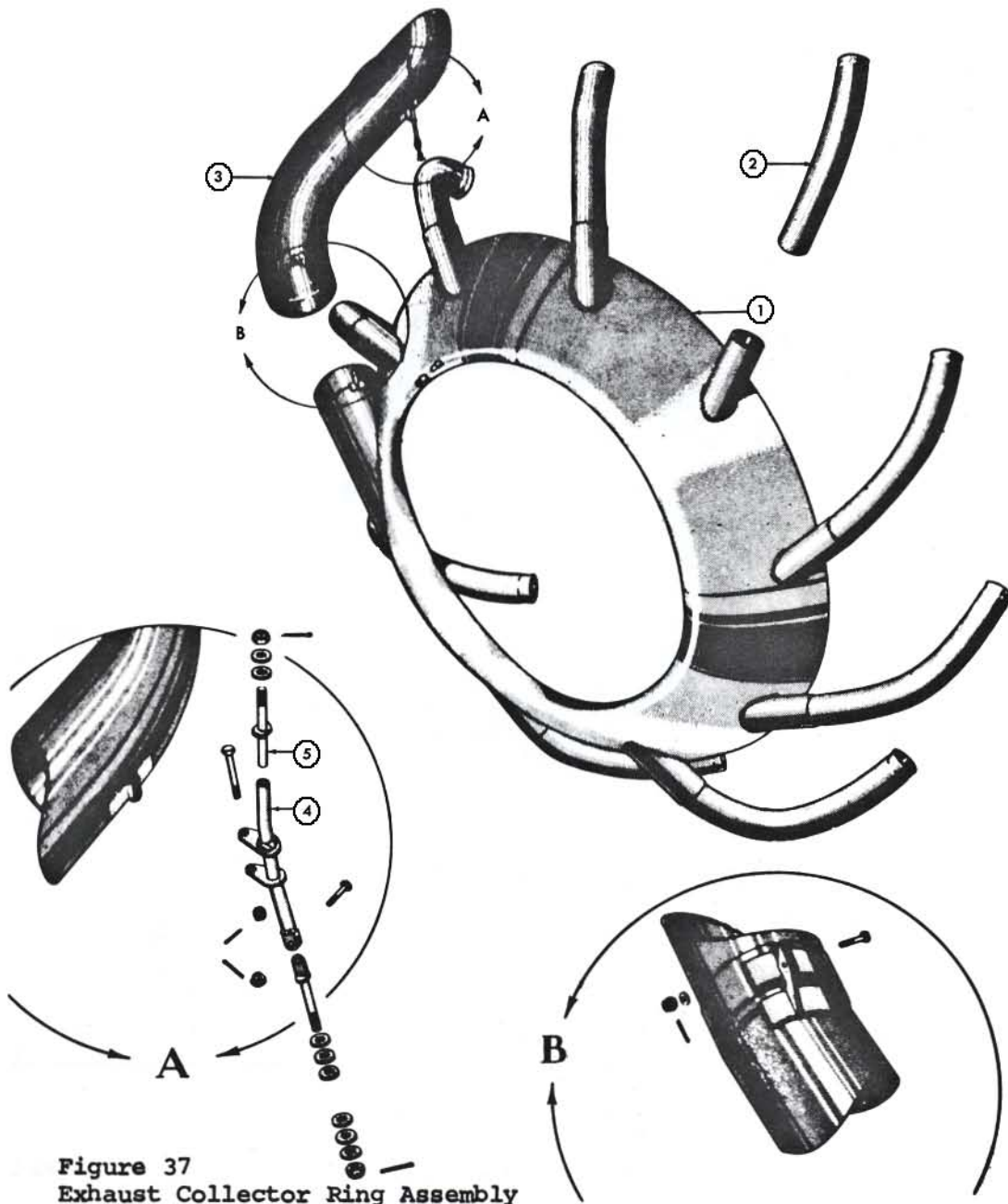


Figure 37
Exhaust Collector Ring Assembly

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No.	Part No.	Description	Qd.
	75-2861	Ring assy-complete-exhaust collector	N-S
	75-2861	Ring assy-complete-exhaust collector	Recond.
1	75-2861-1	Ring assy-exhaust	N-S
1	75-2861-1	Ring assy-exhaust	Recond.
2	75-2861-15	Pipe-cylinder exhaust, 9 required	N-S
2	75-2861-15	Pipe-cylinder exhaust, 9 required	Recond.
3	75-2861-10	Tailpipe assembly	N-S
3	75-2861-10	Tailpipe assy	Recond.
	Exh attach hdw.	1 ea. AN3-5, 1 ea. AN4-13, 1 ea. AN310-3, 1 ea. AN310-4 1 ea. AN960-10, 2 ea. AN380-2-2	F/N N-S
4	75-2858-2	Support assy-exhaust collector tailpipe	N-S
5	75-2858-1	Fitting-exhaust collector support	N-S
	Attach hdw.	1 ea. AN43-12, 1 ea. AN3-5, 1 ea. AN310-3, 1 ea. AN310-4 8 ea. AN960-10, 2 ea. AN960-416, 3 ea. AN380-2-2	F/N