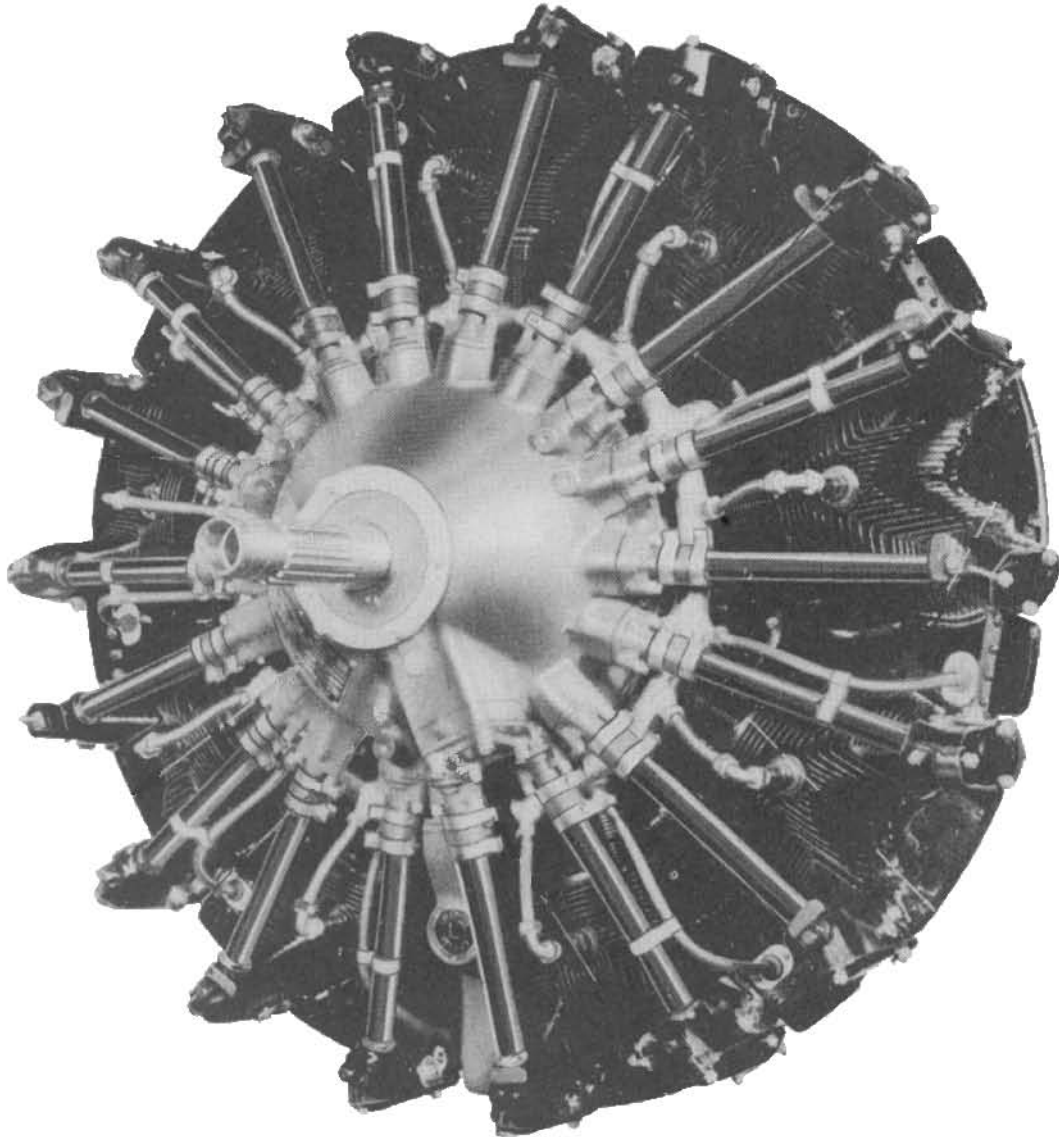


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Model R-680
AVIATION ENGINES

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CRANKCASE – MAIN & ATTACHING PARTS

<u>Part No.</u>	<u>Nomenclature</u>
708K	<u>Main crank case assembly, reconditioned only</u>
STD-181	<u>Dowel 1 ¼” x ½” long, main bearing liners</u>
STD-499	<u>Seal – cylinder base</u>
382BA+3	<u>Stud – cylinder base hold down</u>
382BA+7, +12	<u>Stud – cylinder base hold down</u>
1538B+3	<u>Stud – oil sump</u>
744B	<u>Stud – thrust bearing housing</u>
743B	<u>Stud – 3/8”-16 x 2-9/16” long</u>
748AA	<u>Stud – front bearing plate mounting</u>
15000+3	<u>Stud – crankcase breather</u>
748AA+3	<u>Stud – crankcase breather</u>
1862C+3, +7	<u>Stud – 3/8”-16 x 1-15/16” long</u>
703AA	<u>Eye – engine lifting</u>
704AA	<u>Washer – lifting eye</u>
544B	<u>Sleeve – front bearing plate</u>
544B+10, +15, +20	<u>Sleeve – front bearing plate</u>
579E	<u>Sleeve – rear main bearing</u>
579E+10	<u>Sleeve – rear main bearing</u>
542C	<u>Plate assy. – front main bearing, overhauled</u>
543C	<u>Plate – front main bearing, overhauled</u>
STD-33	<u>Washer – 3/8” (543C)</u>
STD-20	<u>Nut – 3/8” slotted (543C)</u>
752	<u>Gear assy. – cam idler, overhauled</u>
1267	<u>Nut – 5/16-24” slotted special (752)</u>
1268	<u>Gasket – cam idler bolt</u>
465B	<u>Cam idler pin, serviceable</u>
466C	<u>Bushing – cam idler gear</u>
470B	<u>Pin – cam idler gear, serviceable</u>
471C	<u>Bolt – cam idler gear pin, serviceable</u>
1102	<u>Plug – 1/8” pipe x 3/8” long</u>
STD-406	<u>Dowel – cam idler pin</u>
1050F	<u>Breather assy. – crankcase, overhauled . . . new</u>
1045C	<u>Gasket – crankcase breather</u>
STD-35	<u>Washer – crankcase breather mounting</u>
STD-36	<u>Palnut-crankcase breather mounting</u>
STD-37	<u>Nut – crankcase breather mounting</u>
1819B	<u>Connection – crankcase breather, serviceable</u>
18218	<u>Gasket – crankcase breather connection</u>
STD-28	<u>Washer – 1819B mounting</u>
STD-150	<u>Screw – 1819B mounting</u>

THRUST BEARING HOUSING & ATTACHING PARTS

519-D1	<u>Housing assy. – thrust bearing (300 hp) overhauled, certified</u>
519R	<u>Housing assy. – thrust bearing (225 hp) overhauled, certified</u>
1187	<u>Gasket – thrust bearing housing to main case, new</u>
515DA	<u>Cap – thrust bearing, serviceable</u>
1077-B	<u>Gasket – thrust bearing cap, new</u>

THRUST BEARING HOUSING & ATTACHING PARTS continued

Part No.	Nomenclature
845B	Shim – thrust bearing cap
715	Seal, felt – thrust bearing cap
744D+3	Stud – thrust bearing cap
STD-33	Washer – thrust bearing cap
STD-38	Nut – thrust bearing cap
STD-39	Palnut – thrust bearing cap
128B	Sleeve – thrust bearing housing, overhauled, certified
STD-19	Dowel – thrust bearing sleeve
STD-121	Plug, 3/8”-16 x 1/4” slotted
1932+7	Stud – thrust bearing housing breather
154	Ring – thrust bearing housing oil retainer (225 hp) used serviceable
154B	Ring – thrust bearing housing oil retainer (300 hp) used serviceable
1113C+3	Stud – shroud tube flange
626-T	Data plate – blank, R-680 (225 & 300 hp)
STD-109	Rivet – data plate mounting
1500D+3	Stud – oil sump
1738F	Stud – governor drive mounting
STD-405	Plug – 1/8” pipe, square head
668D	Flange – shroud tube, front (300 hp), used serviceable
689G	Flange – shroud tube, rear (300 hp), used serviceable
688BA	Flange – shroud tube, front (225 hp)
689BA	Flange – shroud tube, rear (225 hp)
690-D	Gasket – shroud tube flange to case, new
538-C	Guide – cam follower, serviceable
532-B	Follower – cam, serviceable
534	Circlip – cam follower
533C	Socket – cam follower
149	Spring – cam follower
STD-333	Circlip – cam follower
534B	Circlip – cam follower
535B	Roller – cam follower, serviceable
537A	Pin – cam follower roller, serviceable
STD-160	Washer, shake proof – shroud tube flange mounting
STD-9	Nut – shroud tube flange mounting
STD-8	Washer – shroud tube flange mounting
727BA+3	Stud – cowling (225 hp)
169D	Drive & mounting assy. – propeller governor (300 hp) overhauled
170D	Mount – governor drive (300 hp) overhauled
158B	Gear assy. – governor idler (300 hp) overhauled
148B	Gear – governor idler (300 hp) overhauled
156B	Gear assy. – cam & governor (300 hp) overhauled
143	Bushing – governor mounting upper (300 hp)
144	Busing – governor mounting lower (300 hp)
147B	Gear – governor drive (300 hp) overhauled
STD-332	Circlip for 147B gear (300 hp)
1933	Breather assy. – thrust bearing housing, overhauled
1940	Gasket – thrust bearing housing breather, new
515DA-M	Thrust bearing cap, modified with garlock type seal, exchange
1886	Bushing – governor idler gear (300 hp)
STD-739	Lock ring (1886) (300 hp)
157	Pin assy. – governor idler gear (300 hp) overhauled
STD-346	Ring – oil seal, idler pin (300 hp)
STD-15	Nut – idler pin (300 hp)
STD-6	Cotter pin, STD-15 nut (300 hp)
STD-19	Dowel (143 & 144 bushing) (300 hp)

THRUST BEARING HOUSING & ATTACHING PARTS continued

<u>Part No.</u>	<u>Nomenclature</u>
STD178	Washer – idler pin (300 hp)
142	Washer – governor drive gear thrust (300 hp)
1102	Plug – 170D mount – governor
159	Gasket – 170D to case (300 hp)
160	Shim – 170D to case (300 hp)
179B	Gasket with screen – governor mounting (300 hp)
180-C	Cover – governor mounting (300 hp)
STD-35	Washer, 180-C cover (300 hp)
STD-36	Palnut, 180-C cover (300 hp)
STD-37	Nut – plain, 180-C cover (300 hp)
65398	Plug – governor pad (225 hp)
AN900-16	Gasket for 65398 plug
STD-62	Palnut
STD-63	Nut, plain – breather mounting
STD-28	Washer – breather mounting
STD-62	Palnut – breather mounting

ACCESSORY DRIVE HOUSING ASSEMBLY & ATTACHING PARTS

586-B2	Housing assembly – accessory drive (225 hp) overhauled
586-J2	Housing assembly – accessory drive (300 hp) overhauled
852D	Gasket – accessory drive housing, new
748C	Stud – starter mounting
737C	Stud – fuel pump mounting
1500D+3	Stud – oil pump & carburetor mounting
1957+3	Stud – starter drive housing
1916C	Stud – starter & starter drive housing
1941	Stud – accessory drive shaft bearing sleeve
1943+7	Stud – starter drive housing
1538-B+3, +6	Stud – magneto mounting
616	Bushing – distributor drive shaft
617	Packing – distributor drive shaft
618AA	Nut – distributor drive shaft packing
175B	Seal assembly – distributor oil, overhauled
1884	Seal – distributor shaft (175B) new
177	Gasket – distributor shaft seal, new
126	Extension – engine inlet (225 hp)
STD-151	Dowel – distributor & tachometer drive bushing
STD-33	Washer – accessory drive mounting
STD-38	Nut – accessory drive mounting
STD-39	Palnut – accessory drive mounting
STD-137	Dowel – accessory drive housing
1599	Adapter – oil outlet (300 hp) serviceable
1540	Plug – thermowell
AN900-10	Gasket – thermowell plug
STD-99	Plug - .375 pipe (225 hp)
STD-729	Lock ring
STD-294	Gasket – thermowell plug
843B	Gasket – oil pump mounting
232	Starter drive gear assembly
1102	Plug – 1/8” pipe x 3/8” long
STD-49	Dowel pin – 232 pin assembly
577-AA	Plug – oil drain
STD-169	Gasket – oil drain plug
1794	Gasket – generator mounting

ACCESSORY DRIVE HOUSING ASSEMBLY & ATTACHING PARTS continued

<u>Part No.</u>	<u>Nomenclature</u>
<u>1027C</u>	<u>Gasket – generator cover</u>
<u>1031B</u>	<u>Cover – generator drive, used serviceable</u>
<u>127</u>	<u>Sleeve – accessory drive shaft oil shaft</u>
<u>STD-19</u>	<u>Dowel – 127 sleeve</u>
<u>231</u>	<u>Gasket – distributor mounting, new</u>
<u>1948-AA</u>	<u>Tube – accessory housing breather</u>
<u>1165E</u>	<u>Connection – accessory housing breather (300 hp)</u>
<u>1165F</u>	<u>Connection – accessory housing breather (225 hp)</u>
<u>1169B</u>	<u>Gasket – connection, accessory breather, new</u>
<u>STD-35</u>	<u>Washer – 1165E & F attaching</u>
<u>STD-37</u>	<u>Nut – 1165E & F attaching</u>
<u>STD-36</u>	<u>Palnut – 1165E & F attaching</u>
<u>STD-783</u>	<u>Plug – allen (225 hp)</u>
<u>STD-453</u>	<u>Plug – 3/8” pipe (300 hp)</u>
<u>1076</u>	<u>Gasket – magneto drive mounting, new</u>
<u>785B</u>	<u>Shim – magneto drive mounting</u>

STARTER DRIVE HOUSING & ATTACHING PARTS

<u>1951-H</u>	<u>Housing – starter drive (225 hp) overhauled</u>
<u>1951-J</u>	<u>Housing – starter drive (300 hp) overhauled</u>
<u>1923-C</u>	<u>Gasket – starter drive housing mounting, new</u>
<u>1023-J</u>	<u>Mounting assembly – generator drive (225 hp) overhauled</u>
<u>1023-K</u>	<u>Mounting assembly – generator drive (300 hp) overhauled</u>
<u>1967+3</u>	<u>Stud – generator cover</u>
<u>STD-187</u>	<u>Seal – generator drive housing, new</u>
<u>716-B</u>	<u>Bushing – generator drive housing thrust</u>
<u>716-D</u>	<u>Bushing – generator drive housing thrust</u>
<u>STD-151</u>	<u>Dowel – 716B, 716D bushings</u>
<u>974B</u>	<u>Gear assembly – generator bevel, overhauled</u>
<u>1793B</u>	<u>Shim – generator drive mounting</u>
<u>1794B</u>	<u>Gasket – generator drive mounting</u>
<u>737-E</u>	<u>Stud – generator drive mounting</u>
<u>744-B</u>	<u>Stud – generator drive mounting, short</u>
<u>1027-C</u>	<u>Gasket – generator cover & generator mounting</u>
<u>1930-B</u>	<u>Filter – cuno oil, overhauled</u>
<u>1952</u>	<u>Gasket – cuno filter mounting</u>
<u>STD-8</u>	<u>Washer – filter mounting</u>
<u>STD-160</u>	<u>Washer – shake proof</u>
<u>1023-J</u>	<u>Mounting assembly – generator drive (225 hp)</u>
<u>STD-9</u>	<u>Nut – filter mounting</u>
<u>724-C</u>	<u>Stud – filter mounting</u>
<u>1927-B</u>	<u>Retainer – starter oil, overhauled</u>
<u>1396-B</u>	<u>Gasket – starter, new</u>
<u>671-B</u>	<u>Cover – starter drive, overhauled</u>
<u>744-C</u>	<u>Stud – starter drive cover</u>
<u>1751-D (Std.)</u>	<u>Stud – vacuum pump drive mounting</u>
<u>1751-D+3, +7</u>	<u>Stud – vacuum pump drive mounting</u>
<u>1726-F</u>	<u>Mounting assembly – vacuum pump drive (300 hp) overhauled</u>
<u>166B</u>	<u>Shaft assembly – vacuum pump drive (300 hp) overhauled</u>
<u>STD-548</u>	<u>Seal – vacuum pump drive oil, new</u>
<u>144</u>	<u>Bushing, upper – vacuum drive</u>
<u>718-AA</u>	<u>Bushing, thrust – vacuum drive</u>
<u>STD-132</u>	<u>Dowel – 718-AA bushing</u>

STARTER DRIVE HOUSING & ATTACHING PARTS continued

<u>Part No.</u>	<u>Nomenclature</u>
<u>1699C</u>	<u>Gasket – vacuum pump drive mounting</u>
<u>8313</u>	<u>Gasket – vacuum pump cover</u>
<u>186C</u>	<u>Cover – vacuum pump</u>
<u>STD-8</u>	<u>Washer – vacuum pump cover</u>
<u>STD-97</u>	<u>Nut – vacuum pump cover</u>
<u>STD-33</u>	<u>Washer – starter cover</u>
<u>STD-20</u>	<u>Nut – starter cover</u>
<u>166B</u>	<u>Shaft assembly – vacuum pump drive (300 hp)</u>
<u>1403</u>	<u>Strainer – starter housing</u>

CYLINDER ASSEMBLY & ATTACHING PARTS

<u>1030-UA</u>	<u>Cylinder assembly – guides & seats (300 hp) overhauled</u>
<u>1030-UACP</u>	<u>Cylinder assembly – guides & seats, chrome (300 hp) reconditioned</u>
<u>1030-UA+10</u>	<u>Cylinder assembly – guides & seats (300 hp) overhauled</u>
<u>1030-UA+20</u>	<u>Cylinder assembly – guides & seats (300 hp) overhauled</u>
<u>1030-VA</u>	<u>Cylinder assembly – guides & seats (225 hp) overhauled</u>
<u>352B+20</u>	<u>Seat – exhaust valve</u>
<u>353B+20</u>	<u>Seat – intake valve</u>
<u>345C+10, +20</u>	<u>Guide – exhaust</u>
<u>355B STD</u>	<u>Guide – intake (225 hp)</u>
<u>355B+20</u>	<u>Guide – intake (225 hp)</u>
<u>355C STD</u>	<u>Guide – intake (300 hp)</u>
<u>355C+20</u>	<u>Guide – intake (300 hp)</u>
<u>1143-C</u>	<u>Bushing – valve rocker arm bolt</u>
<u>1941-B</u>	<u>Stud – rocker box cover</u>
<u>1941-B+3</u>	<u>Stud – rocker box cover</u>
<u>348B+10</u>	<u>Bushing – spark plug (225 hp)</u>
<u>348C</u>	<u>Bushing – spark plug (300 hp)</u>
<u>STD-22</u>	<u>Dowel – spark plug bushing</u>
<u>STD-47</u>	<u>Plug – inner drain pipe hole</u>
<u>STD-405</u>	<u>Plug – 1/8” pipe</u>
<u>1842-E</u>	<u>Cover – rocker box (300 hp) overhauled</u>
<u>1842-D</u>	<u>Cover – rocker box (225 hp) overhauled</u>
<u>1843-F</u>	<u>Gasket – rocker box cover</u>
<u>162</u>	<u>Elbow, 3/8” hose, 90°</u>
<u>STD-387</u>	<u>Nipple straight, 3/8” hose</u>
<u>STD-348</u>	<u>Clamp – interdrain hose (new type)</u>
<u>STD-347</u>	<u>Hose – rocker box lubrication, 3/8” x 1-5/8”, factory new</u>
<u>STD-388</u>	<u>Hose – rocker box lubrication, 3/8” x 3-5/8”, factory new</u>
<u>STD-389</u>	<u>Hose – rocker box lubrication, 3/8” x 3-1/8”, factory new</u>
<u>C-26</u>	<u>Spark plug – unshielded</u>
<u>M41E</u>	<u>Spark plug – unshielded, “Champion” new</u>
<u>A88</u>	<u>Spark plug – unshielded, “AC” new</u>
<u>STD-295</u>	<u>Gasket – spark plug</u>
<u>STD-8</u>	<u>Washer – rocker box cover</u>
<u>STD-160</u>	<u>Washer, shake proof – rocker box cover</u>
<u>STD-9</u>	<u>Nut – rocker box cover</u>
<u>130</u>	<u>Plug (300 hp)</u>
<u>1500C+3</u>	<u>Stud – exhaust pipe (300 hp)</u>
<u>1747</u>	<u>Gasket – exhaust pipe (300 hp) new</u>
<u>1746-B</u>	<u>Flange – exhaust elbow (300 hp)</u>
<u>400-B</u>	<u>Connection – exhaust pipe (225 hp)</u>
<u>405</u>	<u>Gasket – exhaust pipe (225 hp) new</u>
<u>401-AB</u>	<u>Clamp assembly – exhaust pipe (225 hp)</u>
<u>STD-477</u>	<u>Screw, 401-AB clamp (225 hp)</u>

CYLINDER ASSEMBLY & ATTACHING PARTS continued

Part No.	Nomenclature
STD-160	Washer – lock, 401-AB clamp (225 hp)
STD-9	Nut, 401-AB clamp (225 hp)
944B+3	Stud – intake pipe (300 hp)
694-E	Pipe – intake (300 hp) overhauled
569-AA	Nut – intake pipe, used serviceable
568	Packing – intake pipe
404B	Gasket – intake pipe, new
397BA	Flange – intake pipe gasket
694F	Pipe – intake (225 hp) overhauled
944B+3	Stud – intake pipe flange (225 hp)
STD-8	Washer – intake pipe flange
STD-160	Washer, lock – intake pipe flange
STD-9	Nut – intake pipe flange
STD-499	Seal – cylinder base mounting
383B	Nut – cylinder base mounting
STD-39	Palnut – cylinder base nut
REM40E	Spark plug – unshielded, “Champion” new
SR-88	Spark plug – unshielded, “AC” new

VALVE MECHANISM, PUSH RODS, VALVE & ROCKER ARMS & ATTACHING PARTS

903-D or -F	Valve – exhaust (225 & 300 hp)
409-B	Circlip – exhaust valve (225 & 300 hp)
1009B	Collar – exhaust spring lower (300 hp)
1009	Collar – exhaust spring lower (225 hp)
370-B	Spring – exhaust & intake valve outer (300 hp)
370-AA	Spring – exhaust & intake valve outer (225 hp)
371-B	Spring – exhaust & intake valve inner (300 hp)
371-AA	Spring – exhaust & intake valve inner (225 hp)
1008-AA	Spring – exhaust & intake valve auxiliary (225 hp)
364D	Collar – exhaust spring upper (300 hp)
364C	Collar – exhaust spring upper (225 hp)
368C	Key – exhaust valve (225 & 300 hp)
896-D	Rocker arm assembly – exhaust, with bearing (225 & 300 hp)
1258	Bearing – rocker arm exhaust & intake (225 & 300 hp)
897D	Rocker arm assembly – intake
1259-C	Spacer – rocker arm bearing, exhaust & intake
888-B	Washer – rocker arm bearing thrust, exhaust & intake
1339-AA	Retainer – rocker arm bearing, exhaust & intake
358B	Screw – valve adjusting, exhaust & intake
140	Screw – valve adjusting, exhaust & intake
STD-477	Screw – valve adjusting screw clamping, exhaust & intake, new
STD-160	Washer, STD-477 screw, exhaust & intake
346B	Roller – exhaust & intake valve rocker
361-AA	Sleeve – rocker arm roller, exhaust & intake
349-AA	Pin – rocker arm roller, exhaust & intake
1840-C	Housing tube – push rod, intake & exhaust (225 & 300 hp)
386-C	Push rod – intake & exhaust (300 hp) overhauled
386-E	Push rod – intake & exhaust (225 hp) overhauled
345-D	Ball end – push rod (225 & 300 hp)
357-C	Valve – intake (300 hp), overhauled
357-B	Valve – intake (225 hp)
357-B	Valve – intake (military overhaul)
567-B	Circlip – intake valve (300 hp)
567	Circlip – intake valve (225 hp)

VALVE MECHANISM, PUSH RODS, VALVE & ROCKER ARMS & ATTACHING PARTS continued

<u>Part No.</u>	<u>Nomenclature</u>
366B	<u>Collar – intake valve spring, lower (300 hp)</u>
366	<u>Collar – intake valve spring, lower (225 hp)</u>
365B	<u>Collar – intake valve spring, upper (300 hp)</u>
365	<u>Collar – intake valve spring, upper (225 hp)</u>
369B	<u>Key – intake valve (300 hp)</u>
369-C	<u>Key – intake valve (225 hp)</u>
884-D	<u>Bolt – rocker arm exhaust & intake (225 & 300 hp) overhauled</u>
STD-51	<u>Plug – rocker arm bolt (225 & 300 hp)</u>
STD-346	<u>Seal – rocker arm bolt (225 & 300 hp)</u>
897-D	<u>Rocker arm & bearing assembly – intake (225 & 300 hp)</u>
198	<u>Washer – rocker arm bolt, exhaust & intake</u>
STD-15	<u>Nut – rocker arm bolt</u>
STD-6	<u>Cotter pin – rocker arm bolt</u>
1111-C	<u>Seal – push rod housing</u>
1112-BC	<u>Hose – push rod housing lower</u>
STD-161	<u>Clamp – push rod housing lower, new type</u>

CRANKSHAFT ASSEMBLY, IMPELLER & ATTACHING PARTS

481-F2	<u>Crankshaft assembly (300 hp)</u>
481-G2	<u>Crankshaft assembly (225 hp) overhauled certified</u>
481-W	<u>Crankshaft assembly (225 hp) R-680-11, 2.065 journal</u>
484-B	<u>Plug – front crankshaft (225 & 300 hp)</u>
1681	<u>Circlip – 484-B plug (225 & 300 hp)</u>
STD-128	<u>Plug – expansion – crankshaft half rear (225 & 300 hp)</u>
473-F	<u>Busing – rear crankshaft spline (225 & 300 hp)</u>
487-C	<u>Bolt – crankshaft clamp (225 & 300 hp)</u>
1678	<u>Washer – crankshaft bolt (225 & 300 hp)</u>
488-C	<u>Nut – crankshaft bolt (225 & 300 hp)</u>
STD-170	<u>Cotter pin – crankshaft bolt (225 & 300 hp)</u>
684-D	<u>Tube – crankpin oil (225 & 300 hp)</u>
683-C	<u>Bolt – crankpin oil seal (225 & 300 hp)</u>
679	<u>Seal – crankpin oil (225 & 300 hp)</u>
680-AA	<u>Gasket – crankpin oil seal bolt (225 & 300 hp)</u>
STD-97	<u>Nut – crankpin oil seal bolt (225 & 300 hp)</u>
STD-163	<u>Cotter pin – crankpin oil seal nut (225 & 300 hp)</u>
STD-96	<u>Key – cam drive gear (225 & 300 hp)</u>
416	<u>Tube – front crankshaft (225 & 300 hp)</u>
STD-554	<u>Dowel – front crankshaft (225 & 300 hp)</u>
513-E	<u>Nut – thrust bearing lock (225 & 300 hp) used serviceable</u>
256	<u>Bearing – thrust (225 & 300 hp)</u>
255-B	<u>Bearing, roller – front & rear main (300 hp)</u>
255-B	<u>Bearing, roller – front (225 hp)</u>
255	<u>Bearing, ball – rear main (225 hp)</u>
518	<u>Seal – thrust bearing (225 hp)</u>
517-B	<u>Ring – thrust bearing oil retainer (300 hp)</u>
123	<u>Sleeve – crankshaft oil seal (300 hp) overhauled</u>
124	<u>Ring – crankshaft oil seal, 6 per engine (300 hp)</u>
124+5, +10	<u>Ring – crankshaft oil seal, 6 per engine (300 hp)</u>
943-B	<u>Sleeve – crankshaft (300 hp) overhauled</u>
943-AA	<u>Sleeve – crankshaft (225 hp) overhauled</u>
539-B	<u>Gear – cam drive (225 & 300 hp) overhauled</u>
547	<u>Spacer – main bearing front (225 & 300 hp)</u>
675	<u>Spacer – main bearing rear (225 & 300 hp)</u>
581-C	<u>Impeller (225 hp) overhauled</u>
581-E	<u>Impeller (300 hp) overhauled</u>

CRNAKSHAFT ASSEMBLY, IMPELLER & ATTACHING PARTS continued

<u>Part No.</u>	<u>Nomenclature</u>
<u>571-C</u>	<u>Shim – impeller seal</u>
<u>192</u>	<u>Screw – impeller attaching</u>
<u>STD-35</u>	<u>Washer – impeller attaching screw</u>
<u>1891-C</u>	<u>Sleeve – impeller seal (225 & 300 hp) overhauled</u>
<u>508-B</u>	<u>Ring – impeller seal (225 & 300 hp)</u>
<u>508-B+5, +10</u>	<u>Ring – impeller seal (225 & 300 hp)</u>
<u>526-E</u>	<u>Cam assembly – (300 hp) overhauled certified</u>
<u>129-B</u>	<u>Gear – governor on cam (300 hp)</u>
<u>161</u>	<u>Screw – 129-B gear attaching (300 hp)</u>

MASTER ROD, LINK RODS, PISTONS & RINGS & ATTACHING PARTS

<u>548-B</u>	<u>Master rod assembly (225 & 300 hp) 2.250 journal</u>
<u>548-C</u>	<u>Master rod assembly (R-680-11) 2.065 journal</u>
<u>550-D</u>	<u>Bearing – master rod, Std. 2.250 journal</u>
<u>*550-DXD</u>	<u>Bearing – master, i.d. .010, o.d. +.010</u>
<u>550-C</u>	<u>Bearing – master rod, Std. 2.065 journal</u>
<u>549-B</u>	<u>Bushing – master rod piston pin end</u>
<u>1496</u>	<u>Dowel – master rod bearing</u>
<u>240-C</u>	<u>Link rod assembly (225 & 300 hp) overhauled certified only</u>
<u>549-B</u>	<u>Bushing – link rod piston pin end</u>
<u>239-B</u>	<u>Bushing – link rod knuckle pin end</u>
<u>STD-19</u>	<u>Dowel – piston pin & knuckle pin bushing</u>
<u>552-G</u>	<u>Link rod assembly, aluminum (R-680-11)</u>
<u>1026</u>	<u>Knuckle pin (225 & 300 hp)</u>
<u>1026+.001</u>	<u>Knuckle pin (225 & 300 hp)</u>
<u>559-G</u>	<u>Bolt – knuckle pin lock, late type</u>
<u>40286</u>	<u>Clip – knuckle pin lock, late type</u>
<u>559-E</u>	<u>Screw – knuckle pin lock</u>
<u>987-B</u>	<u>Clip – knuckle pin lock</u>
<u>420-KB</u>	<u>Piston (225 hp)</u>
<u>420-KB+5, +10</u>	<u>Piston (225 hp)</u>
<u>420-P</u>	<u>Piston (300 hp) overhauled certified</u>
<u>420-P+10, +20</u>	<u>Piston (300 hp) overhauled certified</u>
<u>564-D</u>	<u>Ring – compression, Std. (225 & 300 hp)</u>
<u>564-D+10, +20</u>	<u>Ring – compression, o.d. +.010 & o.d. +.020</u>
<u>564-D+10W</u>	<u>Ring – compression, o.d. Std. +.010 width</u>
<u>564-D+10+10W</u>	<u>Ring – compression, o.d. +.010 +.010 width</u>
<u>564-D+20+10W</u>	<u>Ring – compression, o.d. +.020 +.010 width</u>
<u>565-D</u>	<u>Ring – oil control, Std. (225 & 300 hp)</u>
<u>565-D+10, +20</u>	<u>Ring – oil control, o.d. +.010 & o.d. +.020</u>
<u>565-D+10W</u>	<u>Ring – oil control, o.d. Std. +.010 width</u>
<u>566-D</u>	<u>Ring – oil scraper (225 & 300 hp)</u>
<u>566-D+10, +20</u>	<u>Ring – oil scraper, o.d. +.010 & o.d. +.020</u>
<u>561-CA</u>	<u>Piston pin (225 & 300 hp)</u>
<u>562</u>	<u>Plug – piston pin (225 & 300 hp)</u>

NOTE: Above piston rings are used on both chrome & steel barrel cylinders.
*Also 550-DXE & DXG
Ring set – Std. R-680 225 & 300 hp
Ring set - +10, R-680 225 & 300 hp
Ring set - +20, R-680 225 & 300 hp

BAFFLES, CYLINDER, HEAD, INTER CYLINDER & OIL SUMP (R-680-9, -13, 300 HP)

<u>Part No.</u>	<u>Nomenclature</u>
<u>1563-P</u>	<u>Baffle assembly – cylinders 8 to 9</u>
<u>1563-Q</u>	<u>Baffle assembly – cylinders 3 to 4</u>
<u>1563-R</u>	<u>Baffle assembly – cylinders 1 to 2</u>
<u>1563-S</u>	<u>Baffle assembly – cylinders 7 to 8</u>
<u>1568-T</u>	<u>Baffle assembly – cylinders 6 to 7</u>
<u>1909-C</u>	<u>Baffle assembly – cylinder ear, 9 required</u>
<u>138</u>	<u>Baffle assembly – oil sump, exhaust side</u>
<u>139</u>	<u>Baffle assembly – oil sump, intake side</u>
<u>1568-C</u>	<u>Clamp – cylinder baffles, 8 required</u>
<u>1869-B</u>	<u>Extension – baffle</u>
<u>STD-29</u>	<u>Screw – inter cylinder baffle, 3 per baffle</u>
<u>STD-488</u>	<u>Washer – inter cylinder baffle, 3 per baffle</u>
<u>STD-251</u>	<u>Lock washer – inter cylinder baffle, 3 per baffle</u>
<u>STD-63</u>	<u>Nut – inter cylinder baffle, 3 per baffle</u>
<u>STD-466</u>	<u>Screw – sump baffle, 2 required</u>
<u>STD-160</u>	<u>Washer – sump baffle, 2 required</u>
<u>199</u>	<u>Screw – cylinder head baffle attaching, 9 required</u>
<u>STD-249</u>	<u>Washer – cylinder head baffle attaching, 9 required</u>
<u>STD-384</u>	<u>Nut – cylinder head baffle attaching, 9 required</u>
<u>STD-382</u>	<u>Palnut – cylinder head baffle attaching, 9 required</u>
<u>STD-466</u>	<u>Screw – cylinder head baffle attaching, 18 required</u>
<u>STD-160</u>	<u>Washer – cylinder baffle attaching, 18 required</u>
<u>419E</u>	<u>Screw – special, cylinder baffle attaching, 16 required</u>
<u>STD-284</u>	<u>Washer – cylinder baffle attaching, 16 required</u>
<u>331</u>	<u>Washer – slotted spring, cylinder baffle attaching, 32 required</u>
<u>STD-127</u>	<u>Washer – special, cylinder baffle attaching, 16 required</u>
<u>107-B</u>	<u>Bolt – attach 1568-C clamps, 8 required</u>
<u>STD-283</u>	<u>Washer – attach 1568-C clamps, 8 required</u>
<u>1892</u>	<u>Spring – attach 1568-C clamps, 8 required</u>
<u>STD-28</u>	<u>Washer – attach 1658-C clamps, 16 required</u>
<u>STD-63</u>	<u>Nut – attach 1568-C clamps, 8 required</u>
<u>STD-62</u>	<u>Palnut – attach 1568-C clamps, 8 required</u>

OIL SUMP, OIL RELIEF VALVE & ATTACHING PARTS

<u>125</u>	<u>Sump assembly – oil (225 hp) overhauled</u>
<u>125D</u>	<u>Sump assembly – oil (300 hp) overhauled</u>
<u>1183-B</u>	<u>Gasket – oil sump rear mount</u>
<u>1185-B</u>	<u>Gasket – oil sump front mount</u>
<u>130</u>	<u>Bushing screw – sump</u>
<u>489-D</u>	<u>Plate – insignia name</u>
<u>171</u>	<u>Gasket – oil sump connection</u>
<u>194</u>	<u>Connection assembly – oil sump, used serviceable</u>
<u>155-B</u>	<u>Connection – oil sump, used serviceable</u>
<u>193</u>	<u>Elbow – oil sump, connection</u>
<u>STD-347</u>	<u>Hose – rocker box lubrication</u>
<u>STD-348</u>	<u>Clamp – hose, new type</u>
<u>504-B</u>	<u>Strainer assembly – oil sump, overhauled</u>
<u>573-C</u>	<u>Gasket – oil sump strainer</u>
<u>STD-35</u>	<u>Washer – sump attaching</u>
<u>STD-37</u>	<u>Nut – sump attaching</u>
<u>STD-36</u>	<u>Palnut – sump attaching</u>
<u>657-C</u>	<u>Valve assembly – oil relief, overhauled</u>
<u>658-D</u>	<u>Body – oil relief valve, overhauled</u>

OIL SUMP, OIL RELIEF VALVE & ATTACHING PARTS continued

<u>Part No.</u>	<u>Nomenclature</u>
<u>849-C</u>	<u>Gasket – relief valve mounting</u>
<u>1028-B</u>	<u>Ball – oil relief valve</u>
<u>660-BA</u>	<u>Spring – oil relief valve</u>
<u>STD-157</u>	<u>Gasket – oil relief valve adjusting</u>
<u>662</u>	<u>Nut – relief valve adjusting</u>
<u>661-B</u>	<u>Screw – relief valve adjusting</u>
<u>1028-B</u>	<u>Ball – oil check valve</u>
<u>654-B</u>	<u>Spring – oil check valve</u>
<u>702</u>	<u>Gasket – oil check valve nut</u>
<u>653-B</u>	<u>Nut – check valve</u>
<u>STD-35</u>	<u>Washer – relief valve attaching</u>
<u>STD-37</u>	<u>Nut – relief valve attaching</u>

OIL PUMP & FUEL PUMP & ATTACHING PARTS (225 & 300 HP)

<u>637-H</u>	<u>Oil pump assembly</u>
<u>710-E</u>	<u>Cover assembly – oil pump lower, used serviceable</u>
<u>640-E</u>	<u>Body – oil pump wide, used serviceable</u>
<u>643-B</u>	<u>Spacer – oil pump body narrow, used serviceable</u>
<u>641-D</u>	<u>Body – oil pump narrow, used serviceable</u>
<u>642-D</u>	<u>Spacer – oil pump wide, used serviceable</u>
<u>709-B</u>	<u>Cover assembly – oil pump upper, used serviceable</u>
<u>651-B</u>	<u>Shaft – oil pump driven, used serviceable</u>
<u>STD-170</u>	<u>Cotter pin, 651-B shaft</u>
<u>650-AB</u>	<u>Shaft – oil pump drive, used serviceable</u>
<u>STD-168</u>	<u>Key – oil pump drive, shaft</u>
<u>721-AA</u>	<u>Bushing, 709-B oil pump cover</u>
<u>STD-151</u>	<u>Dowel, for 721-AA bushing</u>
<u>646-D</u>	<u>Gear – oil pump drive, used serviceable</u>
<u>634</u>	<u>Nut – special, 646-D gear</u>
<u>STD-171</u>	<u>Lock ring, 643 nut</u>
<u>STD-95</u>	<u>Key – oil pump drive gear</u>
<u>645</u>	<u>Impeller – oil pump driven, narrow, used serviceable</u>
<u>648</u>	<u>Impeller – oil pump driven, narrow, used serviceable</u>
<u>644</u>	<u>Impeller – oil pump driven, wide, used serviceable</u>
<u>647</u>	<u>Impeller – oil pump driven, wide, used serviceable</u>
<u>920-B</u>	<u>Bolt – oil pump, used serviceable</u>
<u>STD-8</u>	<u>Washer, 920-B bolt</u>
<u>STD-43</u>	<u>Nut, 920-B bolt</u>
<u>843-B</u>	<u>Gasket – oil pump to case</u>
<u>STD-35</u>	<u>Washer – oil pump to case</u>
<u>STD-37</u>	<u>Nut – oil pump to case</u>
<u>STD-36</u>	<u>Palnut – oil pump to case</u>
<u>1265-K</u>	<u>Drive assembly – fuel pump, overhauled</u>
<u>1257-G</u>	<u>Mount assembly – fuel pump, overhauled</u>
<u>1194-B</u>	<u>Deflector – fuel pump mounting, oil</u>
<u>1022-C</u>	<u>Bushing – fuel pump mounting</u>
<u>STD-151</u>	<u>Dowel, 1022-C bushing</u>
<u>1263-E</u>	<u>Shaft – fuel pump drive, used serviceable</u>
<u>634-C</u>	<u>Nut – fuel pump drive shaft</u>
<u>STD-154</u>	<u>Lock ring, 634-C nut</u>
<u>STD-114</u>	<u>Plug, 1263-E shaft</u>
<u>1738-E</u>	<u>Stud – fuel pump mounting</u>
<u>1794</u>	<u>Gasket – fuel pump drive mounting</u>

OIL PUMP & FUEL PUMP & ATTACHING PARTS (225 & 300 HP) continued

<u>Part No.</u>	<u>Nomenclature</u>
<u>1027-B</u>	<u>Gasket – fuel pump mounting</u>
<u>1031-B</u>	<u>Cover – fuel pump</u>
<u>STD-35</u>	<u>Washer – fuel pump drive attaching</u>
<u>STD-37</u>	<u>Nut – fuel pump drive attaching</u>
<u>STD-36</u>	<u>Palnut – fuel pump drive attaching</u>

MAGNETO DRIVE & ACCESSORY DRIVE ASSEMBLY & ATTACHING PARTS (R-680 225 & 300 HP)

<u>711-F</u>	<u>Drive assembly – magneto (225 hp) overhauled</u>
<u>711-K</u>	<u>Drive assembly – magneto (300 hp) overhauled</u>
<u>593-D</u>	<u>Mounting assembly – magneto (225 hp) overhauled</u>
<u>593-G</u>	<u>Mounting assembly – magneto (300 hp) overhauled</u>
<u>595-D</u>	<u>Gear – magneto drive (225 & 300 hp) overhauled</u>
<u>1085-B</u>	<u>Deflector – magneto gear oil</u>
<u>716-B</u>	<u>Bushing – magneto thrust</u>
<u>STD-151</u>	<u>Dowel – magneto drive bushing</u>
<u>593-D</u>	<u>Mounting assembly – magneto (225 hp)</u>
<u>593-G</u>	<u>Mounting assembly – magneto (300 hp)</u>
<u>STD-226</u>	<u>Circlip – magneto drive gear (595-D)</u>
<u>251-G</u>	<u>Magneto (DFN) overhauled, certified, exchange</u>
<u>1533</u>	<u>Coupling – magneto drive, used serviceable</u>
<u>1534-B</u>	<u>Lock ring – magneto drive coupling</u>
<u>1535</u>	<u>Nut – magneto drive coupling</u>
<u>1076</u>	<u>Gasket – magneto drive mounting to case, new</u>
<u>785-B</u>	<u>Shim – magneto drive mounting to case</u>
<u>238</u>	<u>Gasket – magneto mounting, new</u>
<u>STD-35</u>	<u>Washer – magneto mounting</u>
<u>STD-37</u>	<u>Nut – magneto mounting</u>
<u>STD-36</u>	<u>Palnut – magneto mounting</u>
<u>604-N</u>	<u>Accessory drive shaft assembly, overhauled</u>
<u>603-N</u>	<u>Shaft – accessory drive, overhauled</u>
<u>600-D</u>	<u>Nut – magneto drive gear, used serviceable</u>
<u>599-B</u>	<u>Gear – magneto drive, overhauled</u>
<u>605-B</u>	<u>Deflector – accessory drive shaft, used serviceable</u>
<u>606</u>	<u>Circlip – accessory drive deflector</u>
<u>137</u>	<u>Shim – magneto drive gear</u>
<u>611-C</u>	<u>Gear – accessory drive, overhauled</u>
<u>STD-182</u>	<u>Lock ring – magneto drive gear</u>
<u>212</u>	<u>Ring – accessory drive shaft oil seal</u>
<u>212+5</u>	<u>Ring – accessory drive shaft oil seal</u>
<u>212+10</u>	<u>Ring – accessory drive shaft oil seal</u>
<u>1918</u>	<u>Sleeve – accessory drive shaft bearing, used serviceable</u>
<u>STD-183</u>	<u>Key – accessory & magneto drive gears</u>
<u>263</u>	<u>Bearing – accessory drive shaft</u>
<u>612-D</u>	<u>Retainer – accessory drive shaft bearing, used serviceable</u>
<u>STD-43</u>	<u>Nut – accessory drive shaft bearing retainer</u>
<u>1921-B</u>	<u>Gear – starter drive, overhauled</u>
<u>40203</u>	<u>Shim – generator drive gear</u>
<u>1925</u>	<u>Gear – generator drive bevel, overhauled</u>
<u>596</u>	<u>Nut – generator drive gear</u>
<u>STD-159</u>	<u>Lock ring – generator drive nut</u>
<u>1920-B</u>	<u>Gear & jaw – starter, overhauled</u>
<u>1946-B</u>	<u>Bearing – starter drive</u>
<u>STD-441</u>	<u>Circlip – starter drive bearing, 2.294 o.d.</u>
<u>STD-442</u>	<u>Circlip – starter drive bearing, 1.128 i.d.</u>

IGNITION HARNESS ASSEMBLY, UNSHIELDED (R-680, 225 HP)

<u>Part No.</u>	<u>Nomenclature</u>
<u>1141-M</u>	<u>Ignition harness, overhauled certified, new wire</u>
<u>587-CA</u>	<u>Manifold assembly – cable R.H., overhauled</u>
<u>753-CA</u>	<u>Manifold assembly – cable L.H., overhauled</u>
<u>7MM</u>	<u>Ignition wire, unshielded, new, per foot</u>
<u>AN661</u>	<u>Terminal – spark plug</u>
<u>1597</u>	<u>Sleeve – ignition cable</u>
<u>10-8030</u>	<u>Terminal screw, hi-tension</u>
<u>1671</u>	<u>Cap – distributor, L.H.</u>
<u>1437</u>	<u>Cap – distributor, R.H.</u>
<u>949-BB</u>	<u>Plate – distributor, R. H.</u>
<u>877-BB</u>	<u>Plate – distributor, L. H.</u>
<u>1444-B</u>	<u>Ring – distributor cap clamp</u>
<u>830-B</u>	<u>Screw – distributor cap, 1.06” long</u>
<u>830-E</u>	<u>Screw – distributor cap, 1.44” long</u>
<u>STD-122</u>	<u>Washer – distributor cap screw</u>
<u>388-B</u>	<u>Bracket – cable</u>
<u>C-26</u>	<u>Spark plug – “Champion,” overhauled</u>
<u>M41E</u>	<u>Spark plug – “Champion,” new</u>
<u>A88</u>	<u>Spark plug – “AC,” new</u>

RADIO SHIELDED IGNITION HARNESS ASSEMBLY (R-680 300 HP)

<u>1431-C</u>	<u>Shielded ignition harness assembly – complete with blocks, block shields, chrome harness ring & all new wire & spark plug leads, overhauled certified</u>
<u>1367-B</u>	<u>Conduit assembly – large, harness ring to distributor cap</u>
<u>1455-HT</u>	<u>Hi tension lead assembly – distributor cap to magneto, shielded, new</u>
<u>401</u>	<u>Lead assembly – shielded, front, new</u>
<u>1700</u>	<u>Lead assembly – shielded, rear, new</u>
<u>1595-B</u>	<u>Shield assembly – distributor cap, L.H., overhauled</u>
<u>1596-C</u>	<u>Shield assembly – distributor cap, R.H., overhauled</u>
<u>1363-C</u>	<u>Cap assembly – L.H. distributor shield, overhauled</u>
<u>1368-D</u>	<u>Cap assembly – R.H. distributor shield, overhauled</u>
<u>7MM</u>	<u>Ignition wire – unshielded, new, per foot</u>
<u>1671</u>	<u>Cap – distributor, L.H.</u>
<u>1437</u>	<u>Cap – distributor, R.H.</u>
<u>949-BB</u>	<u>Plate – distributor cap insulating, R.H.</u>
<u>877-BB</u>	<u>Plate – distributor cap insulating, L.H.</u>
<u>1408-D</u>	<u>Screw – distributor cap</u>
<u>1408-E</u>	<u>Screw – distributor cap, 3-3/16” long</u>
<u>1408-F</u>	<u>Screw – distributor cap, 2-11/16” long</u>
<u>STD-251</u>	<u>Washer, lock – distributor screws</u>
<u>STD-28</u>	<u>Washer – plain</u>
<u>1455</u>	<u>Cable assembly – distributor, hi tension</u>
<u>STD-33</u>	<u>Washer – harness mounting</u>
<u>STD-38</u>	<u>Nut – harness mounting</u>
<u>STD-39</u>	<u>Palnut – harness mounting</u>
<u>REM40E</u>	<u>Spark plug – “Champion,” new</u>
<u>SR-88</u>	<u>Spark plug – “AC,” new</u>

DUAL TACHOMETER & DISTRIBUTOR DRIVE ASSEMBLY (R-680 225 & 300 HP)

<u>1518-D</u>	<u>Drive assembly – dual tachometer & distributor, 225 hp, overhauled</u>
<u>622-F</u>	<u>Mounting assembly – dual tachometer & distributor, 225 hp, overhauled</u>
<u>1518-H</u>	<u>Drive assembly – dual tachometer & distributor, 300 hp, overhauled</u>
<u>622-J</u>	<u>Mounting assembly – dual tachometer & distributor, 300 hp, overhauled</u>

DUAL TACHOMETER & DISTRIBUTOR DRIVE ASSEMBLY (R-680 225 & 300 HP) continued

<u>Part No.</u>	<u>Nomenclature</u>
854-B	<u>Coupling – distributor</u>
198	<u>Washer – distributor coupling</u>
STD-20	<u>Nut – distributor coupling</u>
STD-6	<u>Cotter pin – distributor coupling</u>
877-B8	<u>Plate – distributor insulating, L.H.</u>
678-C	<u>Finger – distributor, L.H.</u>
STD-259	<u>Screw – distributor finger, attaching</u>
STD-28	<u>Washer – distributor finger attaching</u>
167	<u>Cap – distributor, L.H.</u>
677-C	<u>Finger – distributor, R.H.</u>
949-BB	<u>Plate – distributor insulating, R.H.</u>
855-C	<u>Screw – distributor mounting</u>
STD-434	<u>Dowel – distributor coupling</u>
613-D	<u>Shaft assembly – distributor drive, overhauled</u>
722-C	<u>Washer – distributor drive shaft</u>
1878	<u>Gear – tachometer drive bevel, overhauled</u>
718-AA	<u>Bushing – thrust, distributor & tachometer mounting</u>
718-B	<u>Bushing – distributor & tachometer mounting</u>
1879-B	<u>Adapter – tachometer</u>
STD-151	<u>Dowel – 718-AA, 718-B bushing</u>
STD-95	<u>Key – distributor shaft</u>
972-B	<u>Dowel – distributor mounting</u>
1883-B	<u>Gasket – distributor shaft packing retainer</u>
624-D	<u>retainer – distributor shaft packing</u>
1884	<u>Seal – distributor shaft</u>
STD-583	<u>Distributor shaft retainer</u>
1966-B+7	<u>Stud – tachometer drive mounting</u>
1965-B	<u>Bushing – R.H. distributor screw</u>
1102	<u>Plug, 1/8”</u>
1887	<u>Bushing – tachometer drive, short</u>
STD-139	<u>Plug, 1/4”</u>
1886	<u>Bushing – thrust, tachometer drive</u>
STD-101	<u>Pin – long taper</u>
1885	<u>Shaft – gear assembly, tachometer idler, overhauled</u>
1877	<u>Gear – tachometer drive bevel, overhauled</u>
1878	<u>Gear – tachometer drive bevel, overhauled</u>
1520-B	<u>Shaft & gear assembly – tachometer idler, overhauled</u>
1037-C	<u>Shaft & gear assembly – tachometer drive, overhauled</u>
1888	<u>Shim – tachometer drive bevel gear</u>
1882	<u>Gasket – tachometer drive adaptor</u>
1880-B	<u>Adapter assembly – tachometer drive, overhauled</u>
STD-186	<u>Seal – tachometer drive adapter</u>
628-D	<u>Mounting – tachometer</u>
STD-8	<u>Washer – 628-D mounting</u>
STD-43	<u>Nut – 628-D mounting</u>
1037-C	<u>Shaft & gear assembly – tachometer drive</u>

CARBURETOR, PRIMER DISTRIBUTOR & LINES & ATTACHING PARTS

<u>NAR-7A</u>	<u>Carburetor assembly – 300 hp, overhauled certified</u>
<u>NAR-7B</u>	<u>Carburetor assembly – 225 hp, overhauled certified</u>
<u>1503-B</u>	<u>Gasket – carburetor air intake housing, new</u>
<u>1748-B</u>	<u>Screen assembly – carburetor air, used serviceable</u>
<u>848-B</u>	<u>Gasket – carburetor mounting, new</u>
<u>STD-35</u>	<u>Washer – carburetor mounting</u>

CARBURETOR, PRIMER DISTRIBUTOR & LINES & ATTACHING PARTS continued

<u>Part No.</u>	<u>Nomenclature</u>
<u>STD-37</u>	<u>Nut – carburetor mounting</u>
<u>STD-36</u>	<u>Palnut – carburetor mounting</u>
<u>380193</u>	<u>Gasket, seal overhaul kit, NAR-7B, -7A</u>
<u>1071-C</u>	<u>Distributor assembly – primer, overhauled</u>
<u>1070-B</u>	<u>Distributor – primer, overhauled</u>
<u>STD-149</u>	<u>Elbow – primer line</u>
<u>STD-378</u>	<u>Nipple union – primer line</u>
<u>STD-552</u>	<u>Screw – primer distributor mounting</u>
<u>STD-425</u>	<u>Washer – primer distributor mounting</u>
<u>STD-374</u>	<u>Nut – primer distributor mounting</u>
<u>STD-68</u>	<u>Cotter pin – primer distributor mounting</u>
<u>STD-405</u>	<u>Plug, 1/8” – primer distributor</u>
<u>1896-M</u>	<u>Primer line, cylinder #1</u>
<u>1896-N</u>	<u>Primer line, cylinder #2</u>
<u>1809-P</u>	<u>Primer line, cylinder #3</u>
<u>1896-Q</u>	<u>Primer line, cylinder #8</u>
<u>1896-R</u>	<u>Primer line, cylinder #9</u>
<u>1068-B</u>	<u>Clamp – primer line</u>
<u>STD-553</u>	<u>Screw – primer line clamp</u>
<u>STD-234</u>	<u>Washer – primer line clamp</u>
<u>STD-258</u>	<u>Nut – primer line clamp</u>

DFN MAGNETO & NAR7A & B CARBURETOR PARTS, PARTIAL LISTING ONLY

<u>10-546V</u>	<u>Contact assembly</u>
<u>10-7713-2</u>	<u>Condenser (10-17453)</u>
<u>10-13624</u>	<u>Coil</u>
<u>10-604Z</u>	<u>Bearing</u>
<u>10-943Y</u>	<u>Bearing</u>
<u>10-24176</u>	<u>Cam</u>
<u>10-5234</u>	<u>Washer – oil seal</u>
<u>10-8030</u>	<u>Terminal screw – hi tension</u>
<u>10-8509</u>	<u>Gasket – breaker cover</u>
<u>10-5199</u>	<u>Nut – ground terminal</u>
<u>10-3383</u>	<u>Terminal – ground</u>
<u>10-26199</u>	<u>Tube – insulation ground</u>
<u>10-26198</u>	<u>Washer – insulating tube</u>
<u>10-12082</u>	<u>Electrode – distributor finger, R.H.</u>
<u>10-12281</u>	<u>Electrode – distributor finger, L.H.</u>
<u>10-21538</u>	<u>Carbon brush assembly – distributor cap</u>
<u>10-27165</u>	<u>Scintilla bearing grease, 1 pound can</u>
<u>10-391200</u>	<u>Distributor block coating, Scintilla, 1 quart can</u>
<u>DFN</u>	<u>Service Overhaul Manual</u>
<u>DFN</u>	<u>Illustrated Parts Manual</u>
<u>P-17101</u>	<u>Shaft – throttle</u>
<u>390080</u>	<u>Brush – throttle shaft</u>
<u>390081</u>	<u>Bushing – throttle shaft, o.s.</u>
<u>390082</u>	<u>Bushing – throttle shaft, o.s.</u>
<u>P-16906</u>	<u>Needle & seat assembly, float</u>
<u>P-13677</u>	<u>Seat, float</u>
<u>P-13531</u>	<u>Needle, float</u>
<u>P-13770</u>	<u>Float – needle & seat</u>
<u>P-13760-54</u>	<u>Tube assembly – idle, (300 hp)</u>
<u>P-13760-60</u>	<u>Tube assembly – idle, (225 hp)</u>
<u>P-16478</u>	<u>Gasket – main body</u>

DFN MAGNETO & NAR7A & B CARBURETOR PARTS, PARTIAL LISTING ONLY

<u>Part No.</u>	<u>Nomenclature</u>
<u>390188-32</u>	<u>Jet – main metering (300 hp)</u>
<u>390188-37</u>	<u>Jet – main metering (225 hp)</u>
<u>390188-53</u>	<u>Jet – economizer metering (300 hp)</u>
<u>390188-56</u>	<u>Jet – economizer metering (225 hp)</u>
<u>R-680-9 & -13</u>	<u>Major overhaul gasket, seal, hose set (300 hp)</u>
<u>R-680-9 & -13</u>	<u>Top overhaul gasket, seal, hose set (300 hp)</u>
<u>R-680-17</u>	<u>Major overhaul gasket, seal, hose set (225 hp)</u>
<u>R-680-17</u>	<u>Top overhaul gasket, seal, hose set (225 hp)</u>

R680 225 – 300 HP Numerical List – All Prices Net

<u>Part Number</u>	<u>Description</u>	<u>Unit Price</u>	<u>Part Number</u>	<u>Description</u>	<u>Unit Price</u>
STD-2	Nut	1.40	STD-169	Gasket	1.75
STD-6	Pin	.15	STD-170	Pin	.20
STD-8	Washer	.15	STD-171	Lock Ring	3.80
STD-9	Nut	.70	STD-176	Nut	4.55
STD-15	Nut	2.50	STD-178	Washer	.07
STD-19	Dowel	6.60	STD-179	Washer	.07
STD-20	Nut	2.65	STD-181	Dowel	3.30
STD-22	Dowel	3.30	STD-182	Lock Ring	7.65
STD-28	Washer	.20	STD-183	Key	3.55
STD-29	Screw	.50	STD-186	Seal	8.20
STD-33	Washer	.20	STD-187	Seal	11.35
STD-34	Locknut	.45	STD-226	Circlip	2.65
STD-35	Washer	.20	STD-228	Washer	3.05
STD-36	Locknut	.65	STD-243	Washer	.07
STD-37	Nut	.90	STD-249	Washer	.07
STD-38	Nut	1.10	STD-251	Washer	.07
STD-39	Locknut	.70	STD-258	Nut	.65
STD-43	Nut	.90	STD-259	Screw	3.70
STD-47	Plug	3.30	STD-283	Washer	.75
STD-49	Dowel	3.40	STD-284	Washer	6.40
STD-51	Plug	2.65	STD-294	Gasket	2.85
STD-62	Locknut	.45	STD-295	Gasket	.65
STD-63	Nut	.65	STD-332	Circlip	3.55
STD-68	Pin	.15	STD-333	Circlip	2.65
STD-72	Pin	.20	STD-346	Ring	2.05
STD-74	Pin	.15	STD-347	Hose	4.40
STD-95	Key	2.65	STD-348	Clamp	1.75
STD-96	Key	3.40	STD-374	Nut	.70
STD-97	Nut	2.55	STD-378	Connection	10.65
STD-99	Plug	6.25	STD-382	Lock Nut	.35
STD-101	Pin	11.35	STD-384	Nut	.35
STD-109	Rivet	.20	STD-387	Nipple	15.05
STD-111	Gasket	2.85	STD-388	Hose	4.90
STD-112	Plug	28.00	STD-389	Hose	4.90
STD-114	Plug	1.75	STD-398	Pin	2.05
STD-117	Pin	4.95	STD-405	Plug	3.05
STD-120	Plug	2.65	STD-406	Dowel	3.70
STD-121	Plug	POR	STD-425	Washer	.25
STD-122	Washer	.40	STD-434	Dowel	3.30
STD-127	Washer	.70	STD-441	Circlip	7.35
STD-128	Plug	5.50	STD-442	Circlip	7.35
STD-132	Dowel	3.60	STD-453	Plug	3.75
STD-137	Dowel	6.55	STD-466	Screw	3.95
STD-139	Plug	3.30	STD-477	Screw	3.55
STD-140	Screw	3.75	STD-488	Washer	.70
STD-148	Nipple	7.85	STD-499	Ring	.90
STD-149	Elbow	7.05	STD-517	Dowel	2.65
STD-150	Screw	1.75	STD-548	Seal	10.65
STD-151	Dowel	4.00	STD-549	Plug	3.60
STD-154	Lock Ring	3.20	STD-552	Screw	1.45
STD-157	Gasket	3.65	STD-553	Screw	.85
STD-158	Screw	.95	STD-554	Dowel	6.25
STD-159	Lock Ring	3.75	STD-583	Screw	3.15
STD-160	Washer	.20	STD-729	Plug	6.45
STD-161	Clamp	3.65	STD-739	Lock Ring	4.65
STD-163	Pin	.20	STD-783	Plug	3.55
STD-168	Key	3.20	107-B	Bolt	3.85

Part Number	Description	Unit Price
123	Sleeve – Overhauled	183.05
124	Ring	POR
124+5,+10	Ring	POR
125	Sump – Overhauled	131.15
125-D	Sump Assembly	219.35
125-D	Sump Assembly – Overhauled	168.45
127	Sleeve	63.75
128-B	Sleeve O/H – Exchange	285.55
129-B	Gear	248.30
130	Bushing	7.05
137	Shim	7.40
138	Baffle	31.30
139	Baffle	31.30
140	Seal	1.60
142	Washer	6.60
143	Bushing	12.65
144	Bushing	17.05
147-B	Gear – Overhauled	83.25
148-B	Gear	POR
148-B	Gear – Overhauled	76.90
149	Spring	1.75
154	Ring – Serviceable	73.10
154-B	Ring	93.15
154-B	Ring – Serviceable	73.10
155-B	Connection	36.00
155-B	Connection – Used Serviceable	27.85
156-B	Gear – Overhauled	96.55
157	Pin – Overhauled	43.95
158-B	Gear – Overhauled	102.45
159	Gasket	1.40
160	Shim	10.05
161	Screw	7.75
162	Elbow	12.40
166-B	Shaft	POR
166-B	Shaft – Overhauled	102.50
169-D	Drive Assembly	201.70
169-D	Drive Assembly – Overhauled	163.10
170-D	Mounting Assembly	84.30
170-D	Mounting Assembly – Overhauled	58.55
171	Gasket	1.40
175-B	Seal Assembly – Overhauled	41.15
177	Gasket	1.40
179-B	Gasket	8.50
180-C	Cover	17.05
186-C	Cover	13.30
192	Screw	5.10
193	Elbow	13.20
194	Connection	54.30
194	Connection – Overhauled	34.60
198	Washer	2.70
199	Screw	7.30
212	Ring	7.05
212+5, +10	Ring	7.40
231	Gasket	1.75
232	Gear Assy.	23.75
238	Gasket	1.75
239-B	Bushing	11.35
240-C	Rod Assembly – O/H/C	147.75
251-G	Magneto – O/H/C	POR

Part Number	Description	Unit Price
251-G	Magneto – O/H/C – Exchange	898.45
255	Bearing	197.70
255-B	Bearing	183.05
256	Bearing	197.70
263	Bearing	46.55
331	Washer	1.40
345-D	Ball End	4.70
346-B	Roller	9.30
348-B+10	Roller	14.65
348-C	Bushing	18.60
349-AA	Pin	5.05
352-B+20	Seat	36.65
353-B+30	Seat	36.65
354-C+20	Guide	36.65
355-B	Guide Std. – 36.05	37.95
355-C+20	Guide Std. – 36.05	37.95
357-B	Valve	72.55
357-C	Valve – Overhauled	139.10
358-B	Screw	8.70
361-AA	Sleeve	5.75
364-C	Collar	6.60
364-D	Collar	6.60
365	Collar	9.30
365-B	Collar	9.30
366	Collar	9.30
366-B	Collar	9.30
368-C	Key	3.05
369-B	Key	4.00
369-C	Key	4.00
370-AA	Spring	7.05
370-B	Spring	14.05
371-AA	Spring	7.05
371-B	Spring	11.35
382-BA+3, +7	Stud	5.25
383-B	Nut	1.75
386-C	Rod Assembly – Overhauled	23.75
386-E	Rod Assembly	27.35
386-E	Rod Assembly – Overhauled	15.70
388-B	Bracket	8.40
397-BA	Flange	11.35
400-B	Connector	47.95
401	Conduit Lead	27.85
401-AB	Clamp	24.65
404-B	Gasket	2.65
405	Ribbon	13.30
409-B	Circlip	1.40
416	Tube	6.60
419-E	Screw	6.60
420-KB	Piston	139.10
420-KB+5	Piston	139.10
420-KB+10	Piston	139.10
420-P	Piston – Overhauled	186.75
420-P+10	Piston – Overhauled	186.75
420-P+20	Piston – Overhauled	186.75
465-B	Washer	10.40
465-B	Washer – Serviceable	6.60
466-C	Bushing	14.65
470-B	Pin	28.35
470-B	Pin – Serviceable	21.70

Part Number	Description	Unit Price
471-C	Bolt	27.85
471-C	Bolt – Serviceable	17.85
473-F	Bushing	69.60
481-F2	Crank Shaft – New Surplus	4392.30
481-W	2.25 Small Journal – New Surplus	3194.40
484-B	Plug	29.65
485-F2 & G2	Crank Shaft – O/H/C	3194.40
487-C	Bolt	47.95
488-C	Nut	18.60
489-D	Name Plate	POR
504-B	Strainer Assembly – Overhauled	43.90
508-B	Ring – Impeller Seal	10.05
508-B+5	Ring – Impeller Seal	10.65
508-B+10	Ring – Impeller Seal	11.10
511	Spacer	1.60
513-E	Nut	80.60
513-E	Nut – Used Serviceable	49.30
515-DA	Cap – Serviceable	95.25
515-DA-M	Cap – Exchange	137.15
517-B	Ring	18.40
518	Seal	11.35
519-D1	Housing Assembly – O/H/C	724.75
519-R	Housing Assembly – O/H/C	666.25
526-E	Cam Assembly – O/H/C	1024.90
526-G	Cam Assembly	578.35
526-G	Cam Assembly – O/H/C	432.60
532-B	Follower	20.70
532-B	Follower – Serviceable	14.65
533-C	Socket	6.60
534-B	Circlip	1.75
535-B	Roller	14.05
535-B	Roller – Serviceable	10.60
537-A	Pin – Serviceable 4.15	6.60
538-C	Guide	20.50
538-C	Guide Serviceable	14.65
539-B	Gear	145.75
539-B	Gear – Overhauled	113.85
542-C	Plate – New Surplus	368.10
542-C	Plate – Overhauled	266.95
543-C	Plate – Overhauled	284.90
544-B	Sleeve	87.25
544-B+10,+15,+20	Sleeve	75.90
547	Spacer	20.00
548-B	Rod Assembly	658.85
548-C	Rod Assembly	585.00
549-B	Bushing	14.55
550-C	Bearing	122.50
550-D	Bearing	156.45
550-DXD	Bearing	164.95
550-DXE	Bearing	164.95
552-G	Link Rod	119.15
559-E	Screw	6.60
559-G	Screw	7.40
561-CA	Pin – Piston	19.05
562	Plug – Piston Pin	10.60
564-D	Ring	20.70
564-D+10	Ring	20.70
564-D+10W	Ring	20.70
564-D+10+10W	Ring	20.70

Part Number	Description	Unit Price
564-D+20	Ring	20.70
564-D+20+10W	Ring	20.70
565-D	Ring	20.70
565-D+10	Ring	20.70
565-D+10W	Ring	20.70
565-D+20	Ring	20.70
566-D	Ring	20.70
566-D+10	Ring	20.70
566-D+10+5W	Ring	20.70
566-D+20	Ring	20.70
567	Circlip	1.40
567-B	Circlip	1.40
568	Packing	1.10
569-AA	Nut	10.05
569-AA	Nut – Serviceable	78.55
571-C	Shim	13.30
573-C	Gasket	1.95
577-AA	Plug	10.05
579-E	Sleeve	78.55
579-E+10	Sleeve	79.90
581-C	Impeller – Overhauled	277.90
581-E	Impeller	292.20
583-E	Impeller – Overhauled	197.70
586-B2	Housing Assembly – Overhauled	380.05
586-J2	Housing Assembly – Overhauled	435.95
587-CA	Manifold – Overhauled	106.50
593-D	Mounting Assembly	284.85
593-D	Mounting Assembly – Overhauled	248.30
593-G	Mounting Assembly	284.85
593-G	Mounting Assembly – Overhauled	248.30
595-D	Mounting Assembly	93.20
595-D	Mounting Assembly – Overhauled	83.25
596	Nut	6.90
599-B	Gear	69.15
599-B	Gear – Overhauled	57.95
600-D	Nut	38.50
600-D	Nut – Used Serviceable	20.00
603-N	Shaft	276.80
603-N	Shaft – Used Serviceable	238.95
604-N	Shaft	350.75
604-N	Shaft – Overhauled	292.20
605-B	Deflector	21.35
605-B	Deflector – Used Serviceable	17.35
606	Circlip	2.70
611-C	Gear	66.55
611-C	Gear – Overhauled	48.00
612-D	Retainer	12.65
612-D	Retainer – Used Serviceable	9.90
613-D	Shaft	178.40
613-D	Shaft – Overhauled	145.75
616	Bushing	17.35
617	Packing	6.60
618-AA	Nut	8.00
622-F	Mounting Assembly – Overhauled	267.60
622-J	Mounting Assembly – Overhauled	267.60
624-D	Retainer	11.95
626-T	Name Plate	13.30
628-D	Tach Mount	31.70
634	Nut	5.75

Part Number	Description	Unit Price
634-C	Nut	6.60
637-H	Oil Pump	POR
640-E	Body (Wide)	27.70
640-E	Body (Wide) – U/Serviceable	21.35
641-D	Body (Narrow)	27.35
641-D	Body (Narrow) – U/Serviceable	21.70
642-D	Spacer (Wide)	12.65
642-D	Spacer (Wide) – U/Serviceable	9.70
643-B	Spacer (Narrow)	13.35
643-B	Spacer (Narrow) – U/Serviceable	10.05
644	Impeller	16.05
644	Impeller – U/Serviceable	11.95
645	Impeller (Narrow)	16.05
645	Impeller (Narrow) – U/Serviceable	11.95
646-D	Gear	24.65
646-D	Gear – Used Serviceable	16.05
647	Impeller (Wide)	16.05
647	Impeller (Wide) – U/Serviceable	11.95
648	Impeller (Narrow)	16.05
648	Impeller (Narrow) – U/Serviceable	11.95
650-AB	Shaft	42.20
650-AB	Shaft – Used Serviceable	33.30
651-B	Shaft	36.30
651-B	Shaft – Used Serviceable	29.21
653-B	Nut	6.30
654-B	Spring	6.60
657-C	Valve – Overhauled	83.25
658-D	Body – Overhauled	43.80
660-BA	Spring	7.00
661-B	Screw	7.85
662	Nut	6.25
671-B	Cover	21.35
671-B	Cover – Overhauled	14.55
675	Spacer	14.05
677-C	Finger	131.15
678-C	Finger	131.15
679	Seal	12.65
680-AA	Gasket	1.35
683-C	Bolt	19.35
684-D	Tube	11.35
688-BA	Flange	19.35
688-D	Flange	19.35
688-D	Flange – Serviceable	13.05
689-BA	Flange	19.35
689-G	Flange	19.35
689-G	Flange – Serviceable	13.05
690-D	Gasket	1.75
694-E	Intake Pipe	28.00
694-E	Intake Pipe – Overhauled	20.00
694-F	Intake Pipe	21.35
694-F	Intake Pipe – Overhauled	21.35
702	Gasket	1.40
703-AA	Lifting Eye	9.70
704-AA	Washer	1.75
708-K	Crankcase Assy. – Reconditioned	1134.75
709-B	Cover	40.65
709-B	Cover – Used Serviceable	32.65
710-E	Cover	39.30
710-E	Cover – Used Serviceable	27.65

Part Number	Description	Unit Price
711-F	Drive Assembly – Overhauled	292.55
711-K	Drive Assembly – Overhauled	292.55
715	Packing	3.60
716-B	Bushing	14.05
716-D	Bushing	14.45
718-AA	Bushing	14.65
718-B	Bushing	14.65
721-AA	Bushing	12.95
722-C	Washer	6.25
724-C	Stud	6.00
727-BA+3	Stud	6.00
737-C	Stud	6.00
737-E	Stud	6.60
743-B	Stud	6.00
744-B	Stud	6.60
744-C	Stud	6.60
744-D+3	Stud	6.40
748-AA	Stud	5.35
748-AA+3	Stud	10.65
748-C	Stud	5.30
752	Gear	94.55
752	Gear – Overhauled	71.65
753-CA	Manifold – Overhauled	106.25
785-B	Shim	10.05
792-B	Dowel	2.70
830-B	Screw	13.30
830-E	Screw	13.30
843-B	Gasket	1.75
845-B	Shim	8.65
848-B	Gasket	3.40
849-C	Gasket	1.75
852-D	Gasket	14.85
854-B	Coupling	24.40
855-C	Screw	9.30
877-B8	Plate	11.10
884-D	Pin	27.35
884-D	Pin – Overhauled	21.05
888-B	Washer	2.70
896-D	Rocker Assembly	73.25
897-D	Rocker Assembly	73.25
903-D	Exhaust Valve	51.30
920-B	Bolt	7.90
920-B	Bolt – Used Serviceable	5.30
943-AA	Sleeve	168.45
943-AA	Sleeve – Overhauled	124.50
943-B	Sleeve	168.45
943-B	Sleeve – Overhauled	124.50
944-B+3	Stud	5.30
949-B8	Plate	11.10
974-B	Gear	109.85
974-B	Gear – Overhauled	85.20
987-B	Clip	7.05
1008-AA	Spring	5.10
1009	Collar	7.05
1009-B	Collar	7.50
1022-C	Bushing	12.90
1023-J	Mounting Assembly	POR
1023-J	Mounting Assembly – Overhauled	372.05
1023-K	Mounting Assembly – Overhauled	409.35

Part Number	Description	Unit Price
1026	Pin	79.10
1026+1	Pin	84.30
1027-B	Gasket	2.65
1027-C	Gasket	1.75
1028-B	Ball	2.70
1030-UA	Cylinder – Overhauled	541.10
1030-UA	Cylinder (Chrome)	475.90
1030-UA+10	Cylinder – Overhauled	541.10
1030-UA+10	Cylinder	541.10
1030-VA	Cylinder – Overhauled	490.50
1030-VA+10	Cylinder – Overhauled	490.50
1030-VA+20	Cylinder	POR
1031-B	Cover	20.00
1031-B	Cover – Serviceable	13.35
1037-C	Shaft – Overhauled	102.45
1045-C	Gasket	1.75
1050-F	Breather	87.30
1050-F	Breather – Overhauled	63.95
1068-B	Clamp	4.70
1070-B	Distributor	54.95
1070-B	Distributor – Overhauled	46.35
1071-C	Distributor	63.95
1071-C	Distributor – Overhauled	43.95
1076	Gasket	1.75
1077-B	Gasket	1.75
1085-B	Deflector	21.70
1102	Plug	3.30
1111-C	Packing	3.75
1112-BC	Sleeve	4.40
1113-C+3	Stud	6.60
1141-M	Manifold – O/H/C (New Blocks)	582.05
1143-C	Bushing	17.60
1165-E	Connection	19.95
1165-F	Connection	19.95
1169-B	Gasket	1.75
1183-B	Gasket	2.70
1185-B	Gasket	2.70
1187	Gasket	9.65
1194-B	Deflector	12.65
1257-G	Mounting Assembly – Overhauled	216.00
1258	Bearing	18.40
1259-C	Spacer	4.40
1263-E	Shaft	83.85
1263-E	Shaft – Used Serviceable	69.60
1265-K	Drive Assembly – Fuel Pump	329.45
1265-K	Drive Assembly – Overhauled	262.25
1267	Nut	5.85
1268	Gasket	2.20
1339-AA	Retainer	3.40
1363-C	Cap Assembly – Overhauled	116.90
1367-B	Connection	145.75
1368-D	Cap Assembly – Overhauled	116.90
1396-B	Gasket	4.40
1403	Strainer	20.70
1408-D	Screw	10.65
1408-E	Screw	10.65
1408-F	Screw	10.65
1431-C	Harness Assembly – Overhauled	2774.50
1437	Cap	181.50

Part Number	Description	Unit Price
1444-B	Ring	17.05
1445-HT	High Tension Lead	126.45
1496	Dowel	3.60
1500-C+3	Stud	6.00
1500-D+3	Stud	6.00
1503-B	Gasket	3.95
1518-D	Drive Assembly – Overhauled	372.70
1518-H	Drive Assembly – Overhauled	372.70
1520-B	Shaft & Gear – Overhauled	131.95
1533	Coupling	39.00
1533	Coupling – Used Serviceable	29.30
1534-B	Lock Ring	6.55
1535	Nut	12.65
1538-B+3,+6	Stud	6.60
1540	Plug	6.60
1549-B	Cap	6.60
1549-C	Cap	6.60
1563-N	Baffle	58.50
1563-P	Baffle	58.50
1563-Q	Baffle	58.50
1563-R	Baffle	58.50
1563-S	Baffle	58.50
1563-T	Baffle	58.50
1568-C	Clamp	22.00
1569-B	Clamp	22.00
1595-B	Shield Assembly – Overhauled	241.65
1596-C	Shield Assembly – Overhauled	241.65
1597	Sleeve	1.05
1598	Clamp	7.40
1599	Adapter – Serviceable	32.00
1671	Cap – Distributor	181.50
1678	Washer	6.50
1681	Circlip	4.20
1691-C	Gasket	1.40
1699-C	Gasket	1.40
1700	Lead – Rear – Shield	43.30
1726-F	Mounting Assembly – Overhauled	183.05
1738-E	Stud	5.75
1738-F	Stud	4.90
1746-B	Flange	11.70
1747	Gasket	9.00
1748-B	Screen	46.60
1748-B	Screen – Used Serviceable	34.65
1751-D	Stud	5.30
1751-D+3,+7	Stud	6.60
1793-B	Shim	1.75
1794-B	Gasket	1.75
1819-B	Connection	29.30
1819-B	Connection – Serviceable	18.40
1821-B	Gasket	1.40
1840-C	Tube – Overhauled	20.00
1842-D	Cover – Overhauled	14.55
1842-E	Cover – Overhauled	19.05
1843-F	R/B Gasket	.85
1843-FS	R/B Gasket – Red Silicone	6.00
1862-C+3,+7	Stud	6.00
1869-B	Extension	18.00
1877	Gear	39.00
1877	Gear – Overhauled	29.05

Part Number	Description	Unit Price
1878	Gear – Tach Drive	54.95
1878	Gear – Tack Drive – Overhauled	47.30
1879-B	Adapter	28.70
1880	Adapter	23.35
1880-B	Adapter – Tach	40.35
1880-B	Adapter – Overhauled	34.00
1882	Gasket	1.80
1883-B	Gasket	3.30
1884	Seal	3.95
1885	Shaft & Gear	90.30
1885	Shaft & Gear – Overhauled	71.25
1886	Bushing	17.35
1887	Bushing	11.95
1888	Shim	7.40
1891-C	Sleeve	102.55
1891-C	Sleeve – Overhauled	76.95
1892	Spring	4.40
1896-M	Primer Line – F/N	24.65
1896-M	Primer Line – U/S	13.05
1896-N	Primer Line – F/N	27.35
1896-N	Primer Line – U/S	10.65
1896-P	Primer Line – F/N	31.30
1896-P	Primer Line – U/S	19.00
1896-Q	Primer Line – F/N	27.35
1896-Q	Primer Line – U/S	14.05
1896-R	Primer Line – F/N	24.65
1896-R	Primer Line – U/S	13.85
1909-C	Baffle	35.35
1916-C	Stud	8.00
1918	Sleeve	50.60
1918	Sleeve	40.35
1920-B	Gear & Jaw	97.60
1920-B	Gear & Jaw – Serviceable	86.55
1921-B	Gear – Starter	87.90
1921-B	Gear – Starter – Used Serviceable	71.25
1923-C	Gasket	10.60
1925	Gear – Generator	90.55
1925	Gear – Generator – Overhauled	86.55
1927-B	Retainer – New Surplus	50.55
1927-B	Retainer – Overhauled	17.35
1930-B	Filter	201.40
1930-B	Filter – Overhauled	161.10
1932+7	Stud	6.25
1933	Breather Assembly – Overhauled	69.95
1940	Gasket	1.40
1941	Stud	6.25
1941-B	Stud	6.25
1941-B+3	Stud	6.25
1943+7	Stud	7.40
1946-B	Bearing	43.90
1948-AA	Tube	21.70
1951-H	Housing Assembly – Overhauled	329.45
1951-J	Housing Assembly – Overhauled	362.40
1952	Gasket	2.70
1957+3	Stud	6.60
1965-B	Bushing	8.05
1966-B+7	Stud	6.60
1967+3,+7	Stud	6.60
8313	Gasket	1.60

Part Number	Description	Unit Price
AN661	Spark Plug Terminal	7.15
4023	Shim	10.60
40286	Clip	7.05
AN900-10	Gasket	1.35
AN900-16	Gasket	1.50
65398	Plug	
7MM	Wire – Priced Per Foot	5.75
R-680-225	T.O.H. – Set/Net	372.05
R-680-300	T.O.H. – Set/Net	344.10
R-680-225	M.O.H. – Set/Net	497.85
R-680-300	M.O.H. – Set/Net	483.20
R-680	Ring Set, Std.	POR
R-680	Ring Set, +10	POR
R-680	Ring Set, +20	POR
515DA-M	Modified Nose Plate Outright=	179.70
515DA-M	Modified Nose Plate Exchange=	137.15
C-26	Spark Plugs, O/H Tested	11.50
M41E	Spark Plugs, Factory New	POR
REM40E	Spark Plugs, Factory New	POR
515-DS-M-S	Seal for 515DA Nose Plate	26.60

Manuals

R-680-9,-13,-17 Lycoming Overhaul Manual	27.45
R-680-9,-13,-17 Lycoming Illustrated Parts Manual	21.75

Tools

R-680-9,-13,-17 Thrust nut wrench, New mfg.	179.95
R-680-9,-13,-17 Y-906L Cylinder nut wrench New Manufacture	66.50
R-680-9,-13,-17 1129 Wrench – Intake pipe nut New Surplus	N/A

REVISIONS

<u>Date</u>	<u>Page Number</u>	<u>Part Number</u>	<u>Changes Made</u>
04/19/10	19 thru 24	All part numbers	10% price increase
07/27/11		179-B	Price Change